

WELDING QUALIFICATION- ASME CODE SECTION IX

Date : 20th March 2020, Time: 02.30pm to 04.30pm



Course Objectives

The course covers fundamental requirements as per Welding Qualifications ASME BPV Code Section IX .

Course Features

This is an introductory course that provides a basic understanding & interpretation of ASME Section IX - Welding Qualifications Code and its related ASME construction codes.

Who should attend ?

This course is intended for QA/QC Personnel, Welding Engineer, Welding Supervisors, TPIA Inspectors and personnel dealing with welding activities.

Issue of Certificate

Certificate of successful completion shall be issued to all the delegates who attend entire duration of the course.

Duration : 120 Minutes

Registration Fee : Rs.1000 + 18 % GST

Registration Link : [Click Here](#)

For NEFT Payment details : [Click Here](#)

****Registration with confirmed payment will be closed 24 Hours before the scheduled time of Webinar**

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Course Contents

- ♣ ASME Section IX & other Construction Code Interrelationship
- ♣ Article I- Part QG Welding Requirements
 - ⇒ WPS, PQR, and WPQ
 - ⇒ Essential, Non-essential & supplementary essential variables
 - ⇒ Test Positions - QW-120 and QW-130
 - ⇒ Types and Purposes of Tests and Examinations - QW-140
 - ⇒ Tension Test - QW-150
 - ⇒ Guided-Bend Tests - QW-160
- ♣ Article II - Welding Procedure Qualifications - QW-200 - General
 - ⇒ Welding Procedure Specifications (WPS) - QW-200.1
 - ⇒ Procedure Qualification Record (PQR) - QW-200.2(a)
 - ⇒ WPS Variables - Tables QW-250
- ♣ Article III Welding Performance Qualifications
 - ⇒ Qualification Test Coupons
 - ⇒ Retests and Renewal of Qualification
 - ⇒ Welding Variables for Welders
- ♣ Article IV - Welding Data
 - ⇒ Base Metals and P-Numbers (P-No.) - QW-420, QW-424, Table QW-422
 - ⇒ F-Number (F-No.) - QW-430 and Table QW-432
 - ⇒ WPS Qualification Thickness Limits - QW-451.1

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