



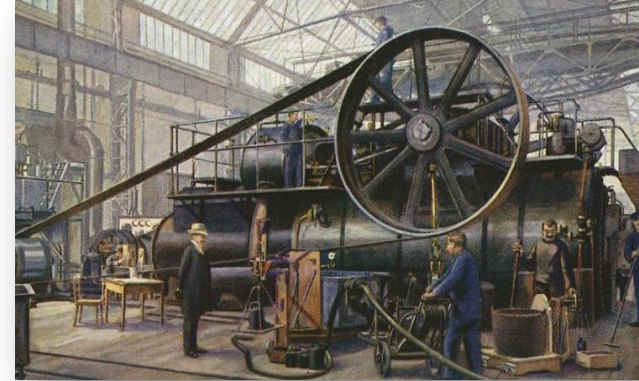
TÜV NORD NUCLEAR – *SERVICE PROVIDER IN THE FIELD OF NUCLEAR ENERGY*

TÜV NORD EnSys GmbH & Co. KG

150 YEARS OF CONTINUOUS EVOLUTION

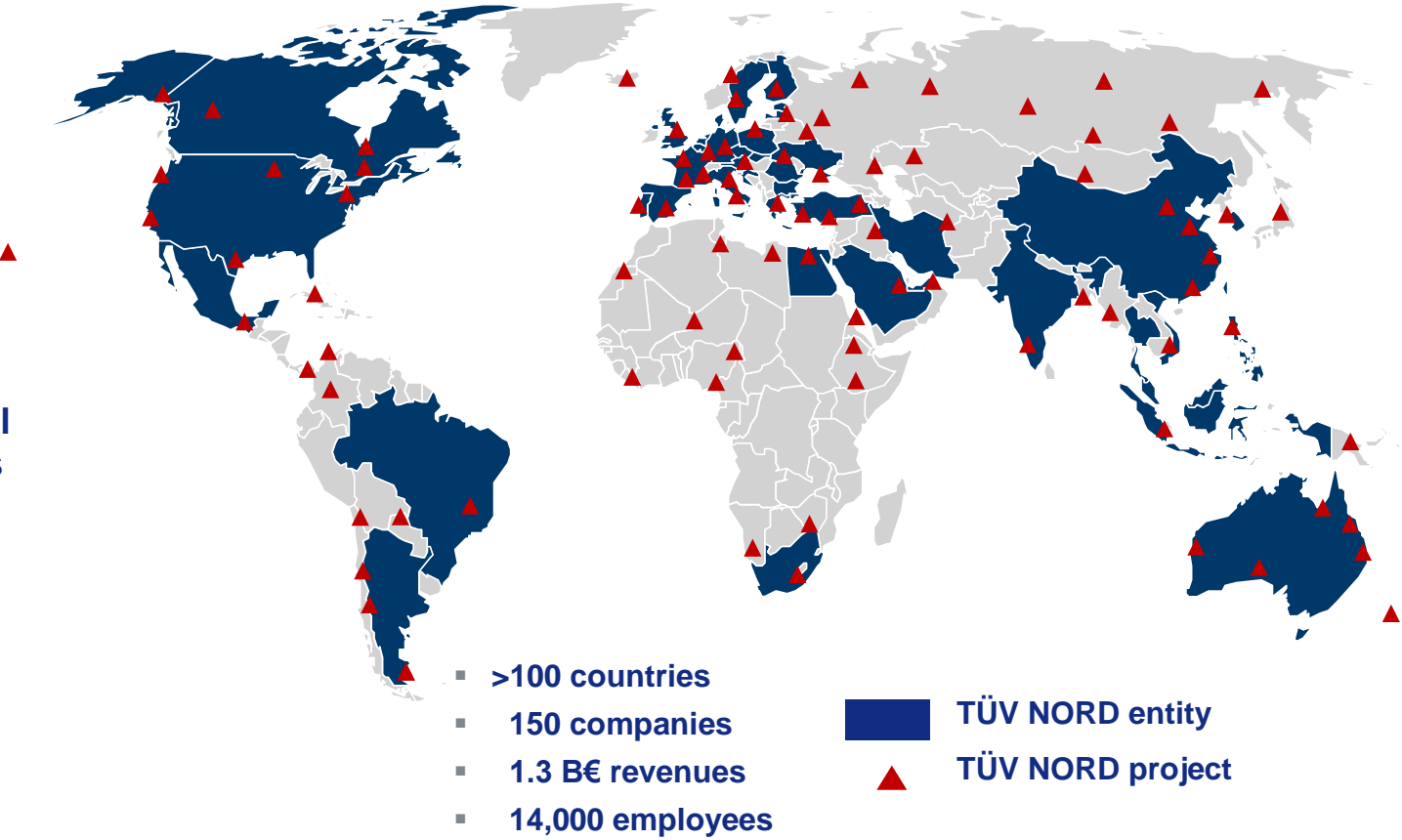
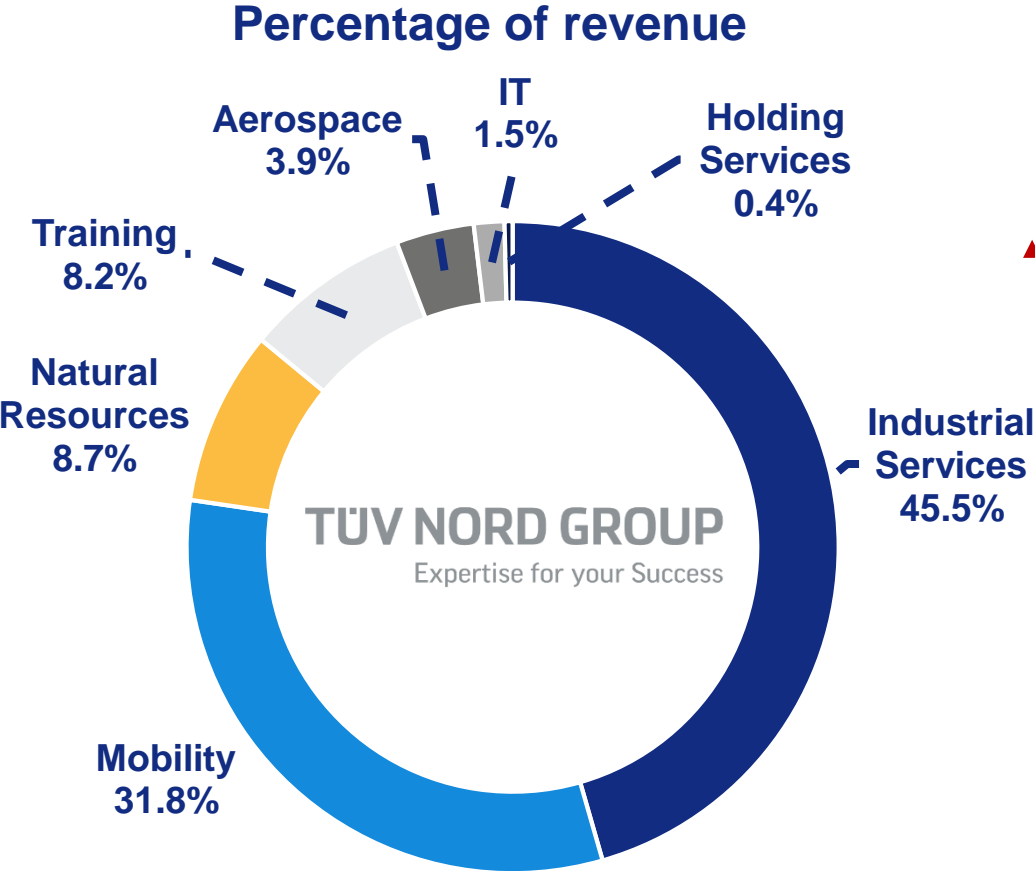
PRODUCTS & SERVICES FOR SAFETY & SECURITY

- 19th century: Foundation of various TÜV associations
- 1869 **TÜV NORD**: first steam boiler inspections
- 1903 First inspection of **motor vehicles** in Schleswig-Holstein & Hannover and first driver's license exam
- 1908 First inspection of **elevator installations**
- 1911 First **mining industry** inspection of electrical installations
- 1927 First recurring **motor vehicle** inspections (voluntary)
- 1948 Foundation of the **materials engineering** and **manufacturing control** departments in Hamburg
- 1957 Start of work in nuclear safety - Geesthacht 1 research reactor



Today, TÜV NORD Group is one of the largest principle TSOs in Germany and an international network of TÜV NORD entities operating worldwide

TÜV NORD: A GROWING BUSINESS - WORLDWIDE



TÜV NORD GROUP: AN ANSWER TO ALMOST ANY TECHNICAL QUESTION - WORLDWIDE

TÜV NORD AG						
Business Unit Industrial Services	Business Unit Mobility	Business Unit Natural Resources	Business Unit Training	Business Unit Aerospace	Business Unit IT	Group Services
TÜV NORD Systems, TÜV NORD EnSys	TÜV NORD Mobilität	DMT	TÜV NORD Bildung	ATN	TÜViT	TÜV NORD Service

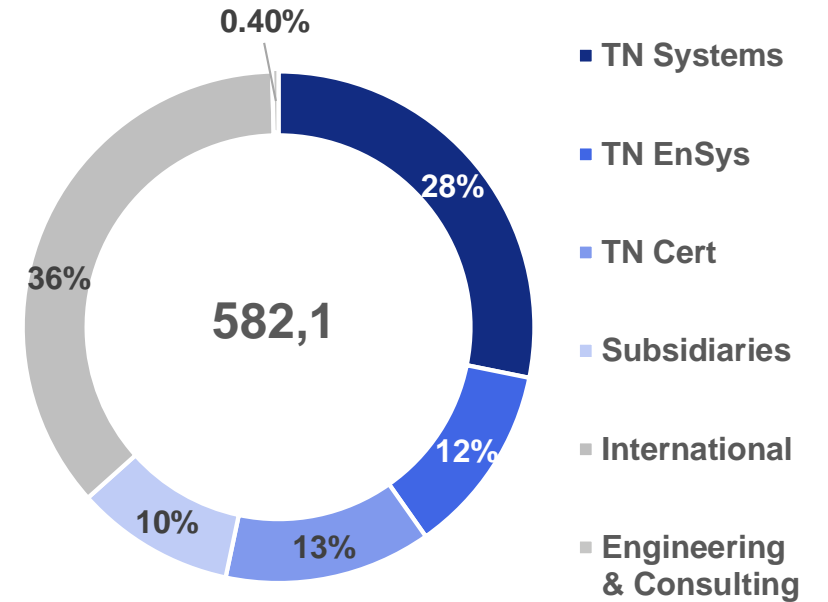
TÜV NORD Nuclear:
*Embedded in the TÜV NORD Group,
TÜV NORD Nuclear consists of EnSys
as well as several international subsidiaries*

BUSINESS UNIT INDUSTRIAL SERVICES



582,1 Mio € REVENUE

373,7 million national
208,4 million international



TÜV NORD NUCLEAR – *A PARTNER FOR OPERATORS, REGULATORS & MANUFACTURERS*



Services and products bespoke to meet **international market** needs.

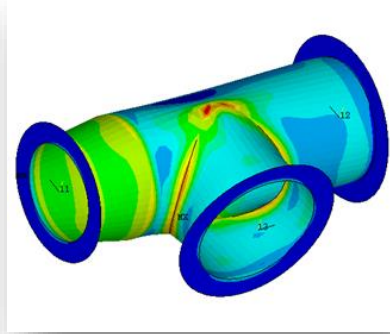
Independent inspections and consultancy to **operators, regulators & manufacturers.**

Strategic alliances & innovative partnerships.

Continuous expansion of **capacity & competence** to execute orders for international clients.



WE PROVIDE A FULL-SCOPE OF COMPETENCE IN NUCLEAR INSPECTION AND CONSULTANCY



TÜV NORD Nuclear

Safety assessment, design review, documentation review for nuclear regulators

Neutrality
Independence
Competence

Consultancy and inspection services for utilities, suppliers and manufacturers

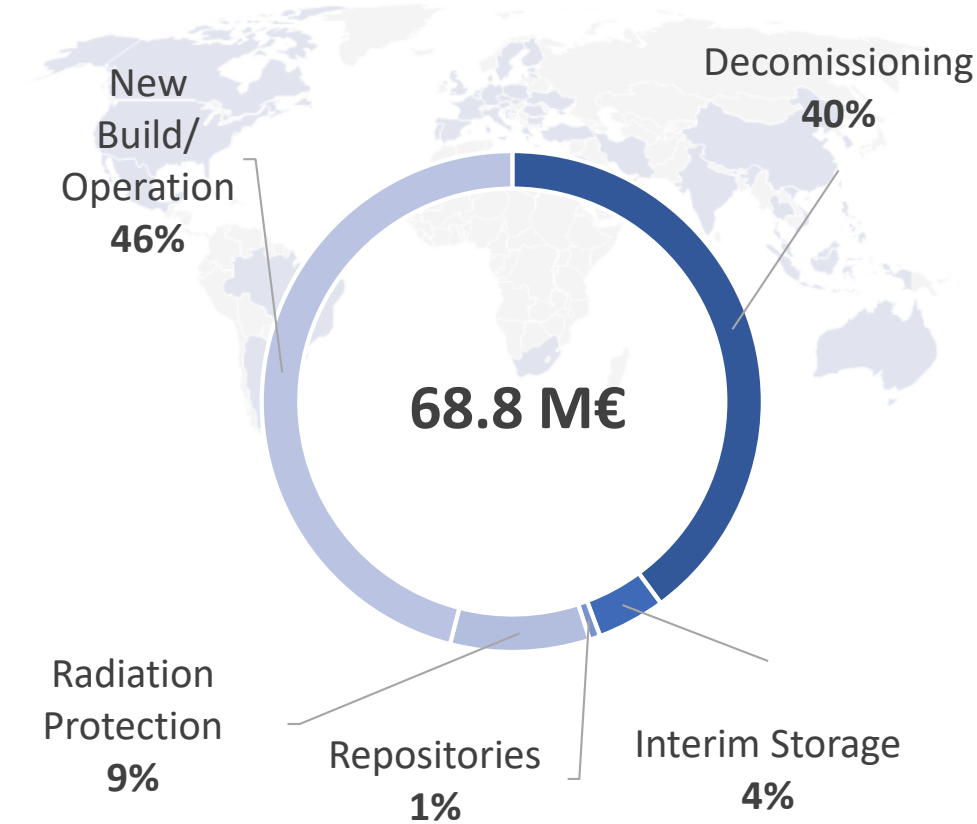
Our general nuclear scope

Adapted to the respective **stages of the life cycle** of nuclear facilities: new build and refitting, operation, decommissioning **for all kinds of nuclear facilities**, e.g.

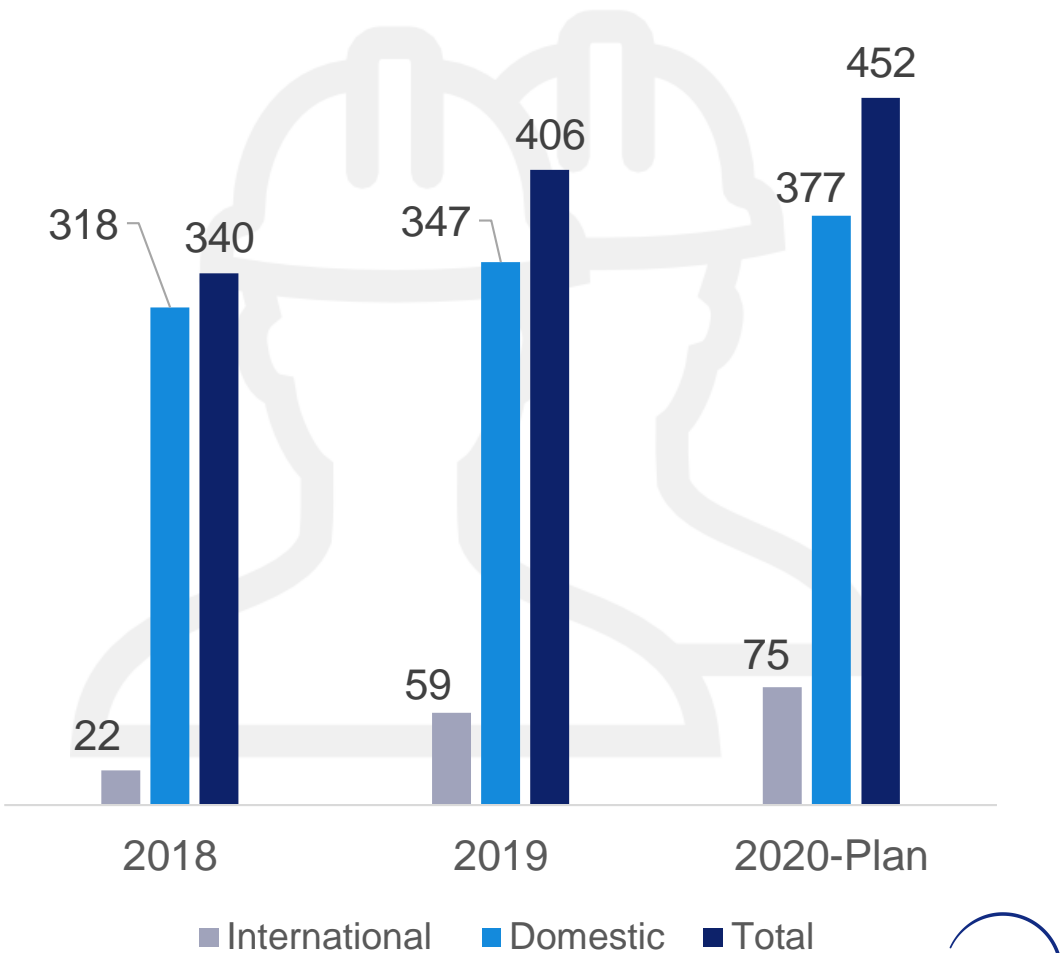
- nuclear power plants
- research reactors
- fuel supply facilities
- treatment and interim storage facilities for spent fuel and radioactive waste
- repositories for final disposal

TÜV NORD NUCLEAR – FACTS AND FIGURES

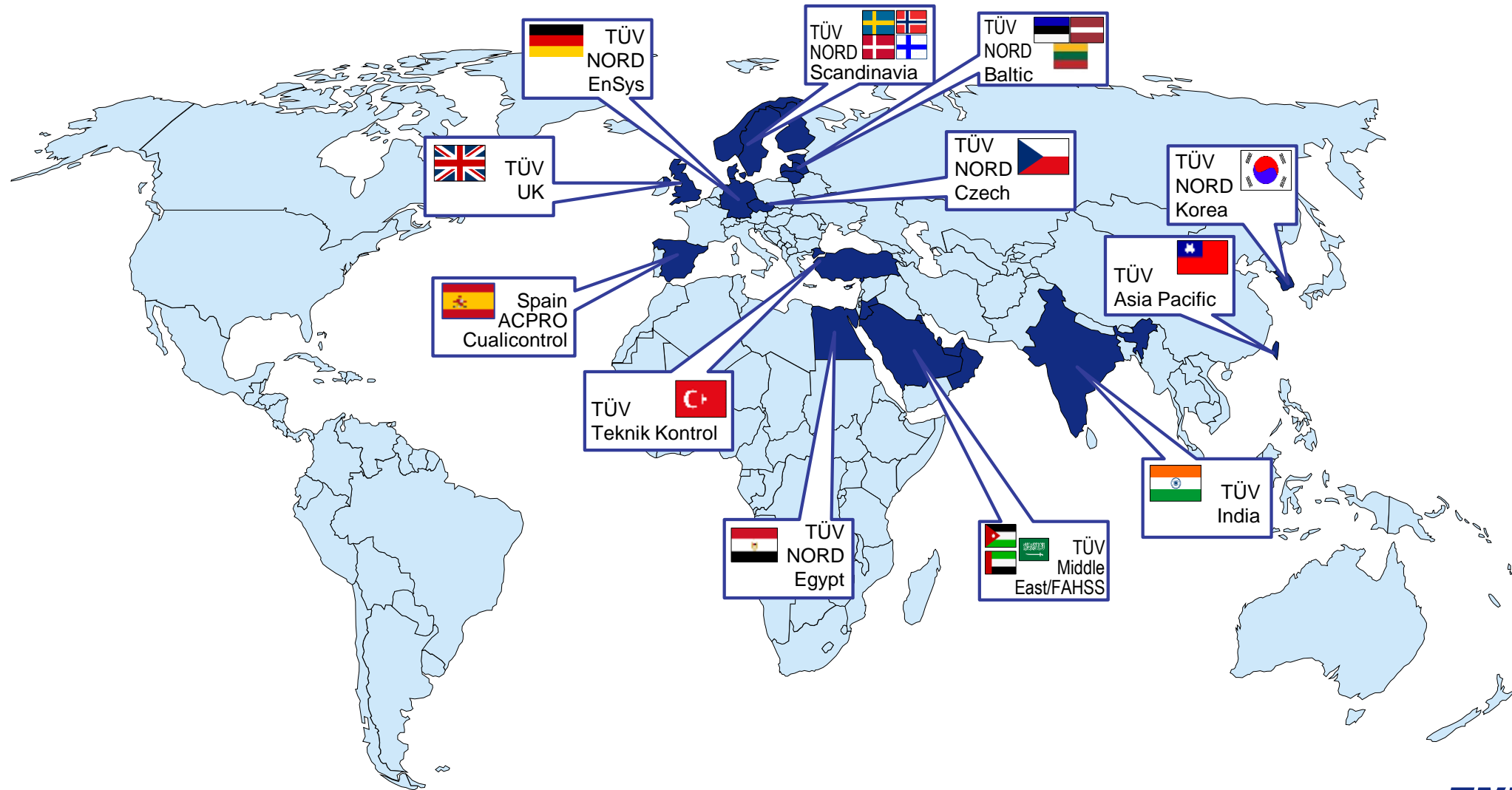
REVENUE DISTRIBUTION



NUMBER OF EMPLOYEES



TÜV NORD NUCLEAR INTERNATIONAL ENTITIES...



TÜV NORD NUCLEAR: *COVERING THE ENTIRE LIFE CYCLE*



New Build

- Concept & Planning
- Licensing Support
- Construction & Erection
- Manufacturing
- Commissioning



Operation

- Start-up
- Power Operation
- Outage Support
- Life Time Extension



Decommissioning & Dismantling

- Planning & Licensing
- Post Operation Clean Out
- Decontamination & Dismantling
- Site Remediation, Release & Store



Waste Management

- Waste Concepts
- Properties, Handling and Conditioning
- Interim Storage & Disposal

TÜV NORD NUCLEAR: COVERING THE ENTIRE LIFE CYCLE



New Build

- Concept & Planning
- Licensing Support
- Construction & Erection
- Manufacturing
- Commissioning

Concept & Planning

- Safety assessment of concepts and designs
- Safety related co-engineering of structures, systems and components
- Assessment of Safety Case and supporting documentation
- All siting issues like Environmental Impact Assessment

Construction & Erection

- Reviews and inspections of design and manufacturing documents
- Inspections during manufacture and erection on site
- Work and safety aspects

Commissioning

- Testing, qualification and commissioning
 - systems & components; cold tests
 - nuclear commissioning

TÜV NORD NUCLEAR: *COVERING THE ENTIRE LIFE CYCLE*



Operation

- Start-up
- Power Operation
- Outage Support
- Life Time Extension

Operational Supervision

- Periodic in-service inspections
- Operation (conduct and occurrences)
- Plant and document modifications
- Assessment of events and occurrences in nuclear installations

Lifetime Extension

- Reviews and inspections of design and manufacturing documents
- Inspections during manufacture and erection on site
- Work and safety aspects

Revision and Outage

- Safety re-assessments
- Safety evaluations during maintenance, repair and outages

TÜV NORD NUCLEAR: *COVERING THE ENTIRE LIFE CYCLE*



Decommissioning & Dismantling

- Planning & Licensing
- Post Operation Clean Out
- Decontamination & Dismantling
- Site Remediation, Release & Store

D&D

- Safety assessment of decommissioning concepts and review of safety cases
- On site inspection and surveillance
- Radiation protection

Clearance & Release

- Clearance concept
- Measurement strategies
- Application of clearance and exposure scenarios
- Clearance-driven D&D-concept
- Economics of clearance vs. radwaste

Site Remediation

- Decommissioning goal (green or brown field, reuse as nuclear site)
- Decontamination concepts
- Measurement strategies
- Renaturalisation concepts

TÜV NORD NUCLEAR: *COVERING THE ENTIRE LIFE CYCLE*



Waste Management

- Waste Concept
- Properties, Handling and Conditioning
- Interim Storage & Disposal

Waste Concept

- Definition of waste-streams
- Evolution of waste composition during the course of decommissioning
- Concepts for problematic waste
- Storage space, logistics, etc.

Properties, Handling and Conditioning

- Assessment of properties of radioactive waste
- Assessment and qualification of waste treatment and storage concepts
- Assessment of conditioning facilities
- Inspection during waste processing
- Evaluation of documentation

Interim Storage and Disposal

- Assessment of interim storage and disposal concepts and facilities
- Verification of compliance with regulatory requirements and acceptance criteria
- Evaluation of documentation



ABOUT TÜV NORD NUCLEAR IN THE UK

TÜV UK

KEY DATA

- **A Notified Inspection & Certification Body**

- **Head Office:** Croydon

- **Employees:** 45 Full Time Employees, 8 Based in Croydon
 & Contract 50+ Approved Assessors - Inspectors &
 16 Consulting Associates

- **Foundation:** TÜV UK Ltd was established in 1979

- **Turnover:** 2020 - £4.4M 2019 - £4.1M 2018 - £3.8M

- **Sectors:** Energy / Nuclear, Food, Inspection, Welding, Buildings & Certification



TÜV UK

NUCLEAR SERVICES

- **OFFERING:** **All TÜV UK Standard Core Skill Non-Nuclear services** as a Notified Inspection & Certification Body, transferable to meet nuclear requirements
RccM qualified & accredited by UKAS Type A Body to 17020
ASME III Nuclear Equipment, non-accredited
Extensive Build-Op-Decom Regulator support from Germany & internationally
Specialist Nuclear Consultancy Services
- **SECTORS:** New Build & Advanced Nuclear Technologies (ANTs): SMRs/AMRs/Fusion
Current Operations & Fuel Cycle
Decommissioning & Waste Management
- **STAFF:** 16 expert Associate consultants in a variety of Specialist Nuclear fields
UK core skills staff: 45 FTE & 50 contractors
Reach back to >400 Nuclear technical staff in Germany & other international regions

PRODUCTS: CORE SKILL SERVICES FOR NUCLEAR

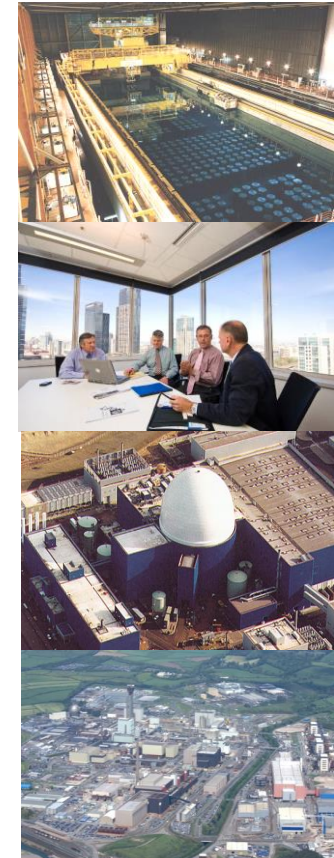
- **FIELDS:** Certification Inspection Consulting Training Qualification Validation
- **KEY SKILLS:** Rcc-M: system, welding & pressure equipment training & CAB + ISO19443 potential
- **MAIN TRANSFERABLE AREAS:** UKAS accreditations, Type A Conformities & Certifications Body
 - **Conformity Assessments** - ISO17020:2012
2014/68/EU Pressure Equipment Directives (PED) - Notified Body
PSSR2000 – In-service Inspection and written scheme
2014/29/E Simple Pressure vessels
LOLER 1998 Lifting equipment
 - **Product Conformity Certification** - ISO17065:2012
CPR EU No 305/2011: Construction Products Regulations
98/214/EC: Conformity of Construction Products + ISO1090 CE structural Steel & Aluminium
ISO 14064-1 (GHG) (UKAS Verification body)
 - **Quality Management** System Certification Welding: Certification – ISO17021-1:2015
ISO 9001:2015 General QMS
ISO 3834:2005 Certification to all levels Certification parts 2, 3 & 4
ISO14001:2015 Environment management System (EMS)
BS OHSAS18001:2007 and ISO45001:2018 Health and Safety Management System (HSMS)
 - **Data security:**
ISO 27001 (DAKKS accredited) & BS 10012:2017 Data protection



SPECIALIST NUCLEAR CONSULTANCY SERVICES AREAS

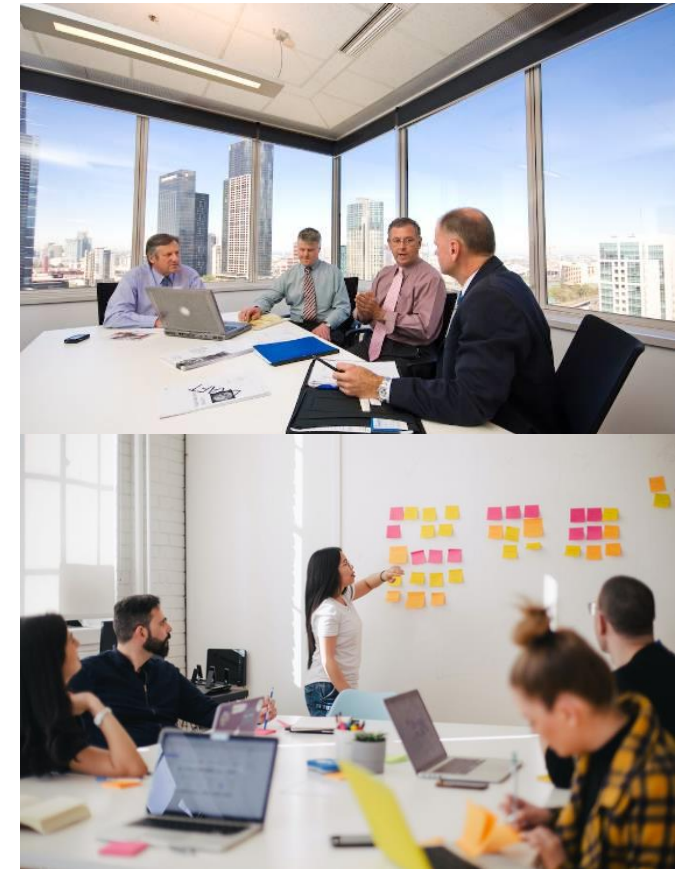
>500 years collective experience from an elite team of Nuclear expert consultants, some of whom have held the most senior positions in the:
UK Regulatory system, Government & Nuclear industry

Our services are cross cutting over three key areas:



Business & Assurance

- Bespoke Training & Knowledge Transfer
 - Business Advisory Services
 - Business Case Development
 - Cost & Risk Analysis
 - Independent Assurance
 - Independent Peer Review
- Investment Appraisal (IA) & Value for Money (VfM)
 - Operational Research & Analysis (OR/OA)
- Procurement & Supply Chain Strategy Development
 - Regulatory Advice
- Stakeholder Engagement & Communication
 - Strategy Development
 - Systems Engineering
 - Technical Authoring
- UK Policy & Gov't Advisory Services



NPP Operations | Decommissioning

- Assessment of radiological hazard
 - Chemistry & chemical processes
- Decontamination for Decommissioning (DFD)
 - Decommissioning Projects Management
- Decommissioning Strategy Development & Planning
- Decommissioning Technology Assessment & Optioneering
 - Graphite Expertise
- Nuclear Education & Bespoke Specialist Training
 - Nuclear Safety & Safety Case Development
- Process Engineering Design – from concept to commissioning
 - Radioactive & Conventional Waste Management
 - Research & Development
 - Spent Fuel Management
 - Technical Peer Review



Nuclear New Build | Advanced Nuclear Technologies (ANTs): AMRs/SMRs/Fusion

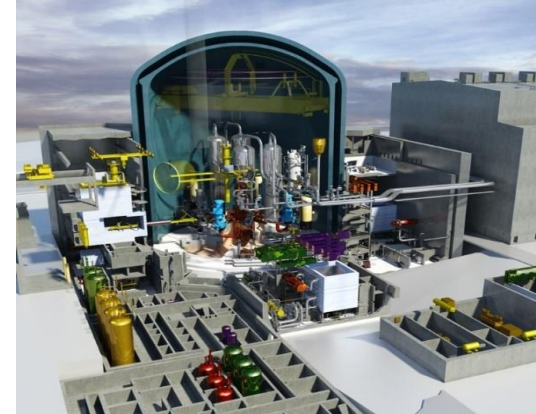
- Alignment of Digitalisation & Safety Case
- Collaborative Working to Link Engineering-Manufacturing-Construction-Operations
 - Design of Support Structures for Nuclear Plant
 - Digitalisation (including BIM)
- Full Structural Design of Nuclear Manufacturing Facilities
 - Funded Decommissioning Planning
- Independent Assessment of Structural Compliance & Buildability
 - Regulatory Expertise – Safety & Licensing
 - Radioactive Waste Management
 - Spent Fuel Management & Reprocessing
 - Technology Assessment & Optioneering



NUCLEAR CONSULTANCY CASE STUDY EXAMPLES:



**TSP Engineering:
Sellafield Fuel Flasks**



**ONR: Technical Services
Framework**

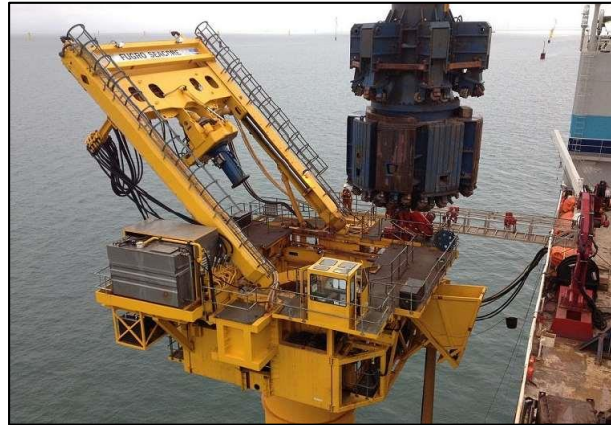


**Moltex Energy: UK AMR Business
Advisory & Regulatory Support**

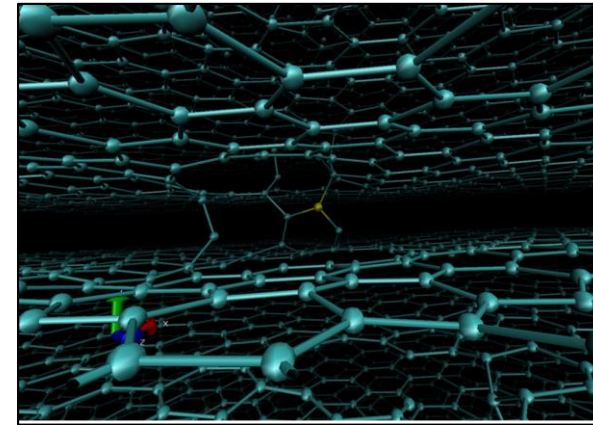


**NDA: Independent Assurance
Reviews Framework**

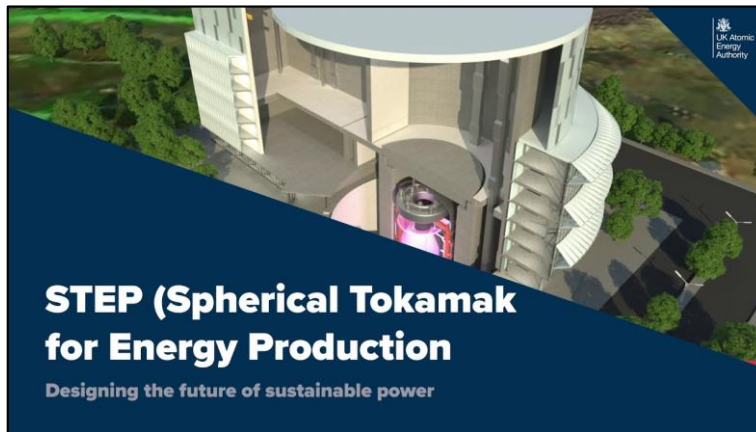
NUCLEAR CONSULTANCY CASE STUDY EXAMPLES:



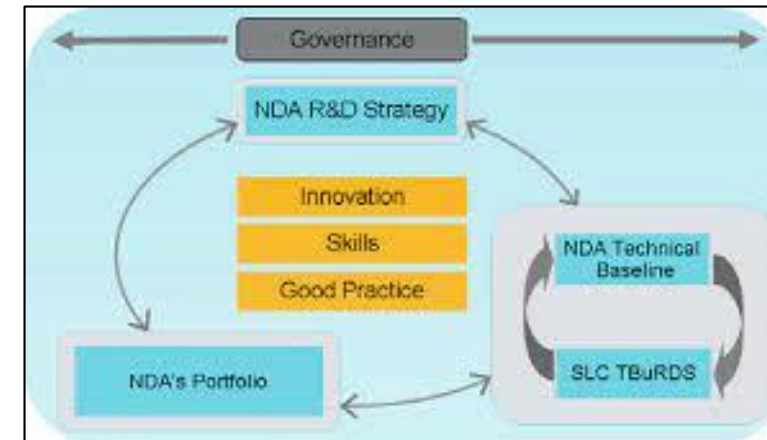
**Balfour Beatty: HPC
Off-shore Grout Verification**



**RWM: Graphite Wigner Energy
Potential Impact for GDF**



**UKAEA: Engineering Design Services
Framework**



**NDA: Direct Research Portfolio
Framework**

NUCLEAR CREDENTIALS:



Member





TÜV NORD NUCLEAR REFERENCES & EXPERIENCE

Germany

Europe

Worldwide

International Standards

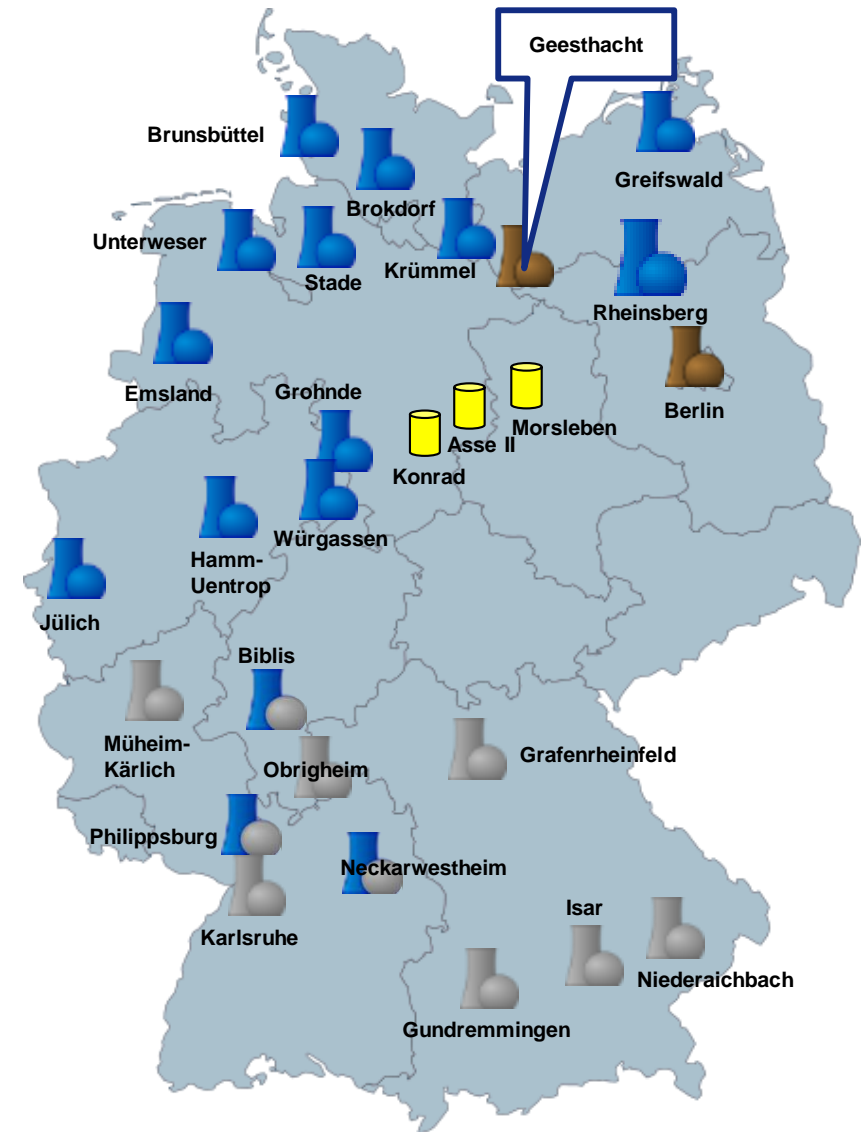
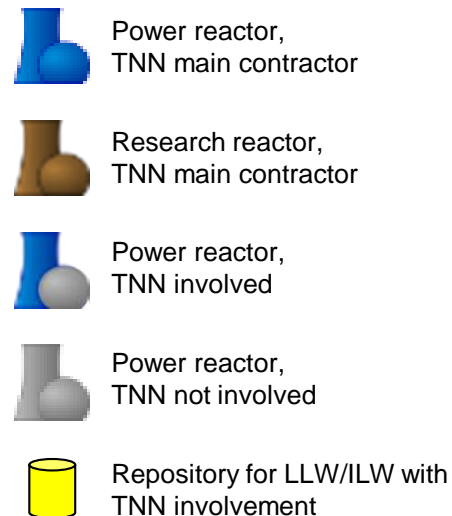
REFERENCES IN GERMANY

TÜV NORD Nuclear is appointed technical support organisation for German regulators and as such involved in the majority of German nuclear power plants, including:

- Operation of 5 power reactors.
- D&D of 13 power reactors.
- D&D of 2 research reactors.
- Three waste repositories.
- Waste package evaluation.
- Conventional hazards of waste.

TÜV NORD Nuclear's work comprises of:

- Licensing.
- Concept evaluation.
- Radiological measurements.
- On site inspections.
- Training & consulting.



EXPERIENCES IN GERMANY WITH DIFFERENT REACTOR TYPES

NS Otto Hahn

Small PWR,
dismantled in 1978.



NPP Greifswald (PWR)

Europe's major D&D project:
5 reactors (VVER 440).
Ongoing since 1995, large
components removed.



NPP Würgassen (BWR)

D&D 1996 - 2014,
components removed,
buildings left.



NPP Rheinsberg (PWR)

Dismantling of the activated
parts from 1999 to 2011,
early VVER.



NPP Stade (PWR)

In D&D since 2005,
dismantling completed,
buildings left.








NPP Lingen (BWR)

Safe enclosure 1988 to
2013, entering D&D,
Oil fired super heater.



SELECTED REFERENCES IN EUROPE

-  **Finland** NPP Olkiluoto 3 (EPR)
 - Design reviews and inspections
-  **Sweden** NPP Barsebaeck, Forsmark, Ringhals
 - Third party review of operation and plant modifications
-  **Belgium** FBFC Dessel MOX Fuel Fabrication
 - Safety evaluation of decommissioning project
-  **Switzerland**
 - Assessment of the clamping device of the core shroud
NPP Mühleberg
 - Heat removal from interim storage facility at Beznau NPP
-  **Spain** NPP Trillo
 - Assessment of neutron noise measurements



SELECTED REFERENCES: WORLDWIDE



Argentina NPP Atucha 2

- Review of safety-related documents
- On-site inspections during erection
- Support in Commissioning Preparation



Argentina NPP Embalse (CANDU)

- Review of documentation of PLEX



Brazil NPP Angra 2 & 3

- Review of specifications and pre-approval of manufacturing documents
- Supplier qualification



Korea NPP Hanbit 2 & 3

- Safety assessment of Embedded Flaw repair technique for CEDM nozzles in the Reactor Pressure Vessel Head
- Independent witnessing and evaluation of in-service inspection by automated ultrasonic testing of RPV welds



South Africa NPP Koeberg

- Assessment and inspection of RPV head replacement
- Developing classification system for SSC
- Risk Based Maintenance concept



UAE NPP Barakah

- Safety Assessment in licensing as TSO to FANR (UAE regulator)



OUR REFERENCES: INTERNATIONAL STANDARDS

- IAEA Safety Guides and Standards
- NEA Publications
- German KTA codes, DIN standards, RSK Guidelines
- European PED
- French RCC-M, RCC-E
- US NRC Reg. Guides, SRP 10 CFR ASME Codes III,VIII
- Korean KEPIC codes
- Russian GOST, TGL
- Swedish SSMFS
- Finnish YVL codes
- Argentinean Regulatory Standards

