

Overview Program on Welding Qualification - ASME Code Section IX

Date: 5th October 2020, Time: 02.30pm to 05.30pm

Course Features

This is an introductory course that provides a basic understanding & interpretation of ASME Section IX- Welding Qualifications Code and its related ASME construction codes.

Course Objectives

The course covers fundamental requirements as per Welding Qualifications ASME BPV Code Section IX .

Who should attend ?

This course is intended for QA/QC Personnel, Welding Engineer, Welding Supervisors, TPIA Inspectors and personnel dealing with welding activities.

Course Contents

- ♣ ASME Section IX & other Construction Code Interrelationship
- ♣ Article I- Part QG Welding Requirements
 - WPS, PQR, and WPQ
 - Essential, Non-essential & supplementary essential variables
 - Test Positions - QW-120 and QW-130
 - Types and Purposes of Tests and Examinations - QW-140
 - Tension Test - QW-150
 - Guided-Bend Tests - QW-160

Duration : 3 Hours (180 minutes)

Registration Fee : Rs.1500 + 18 % GST

To Register and Pay : [Click Here](#)

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- ♣ Article II - Welding Procedure Qualifications - QW-200 - General
 - Welding Procedure Specifications (WPS) - QW-200.1
 - Procedure Qualification Record (PQR) - QW-200.2(a)
 - WPS Variables - Tables QW-250
- ♣ Article III Welding Performance Qualifications
 - Qualification Test Coupons
 - Retests and Renewal of Qualification
 - Welding Variables for Welders
- ♣ Article IV - Welding Data
 - Base Metals and P-Numbers (P-No.) - QW-420, QW-424, Table QW-422
 - F-Number (F-No.) - QW-430 and Table QW-432
 - WPS Qualification Thickness Limits - QW-451.1



Issue of Certificate

Certificate of successful attendance shall be issued to all the delegates who attend entire duration of the course.



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