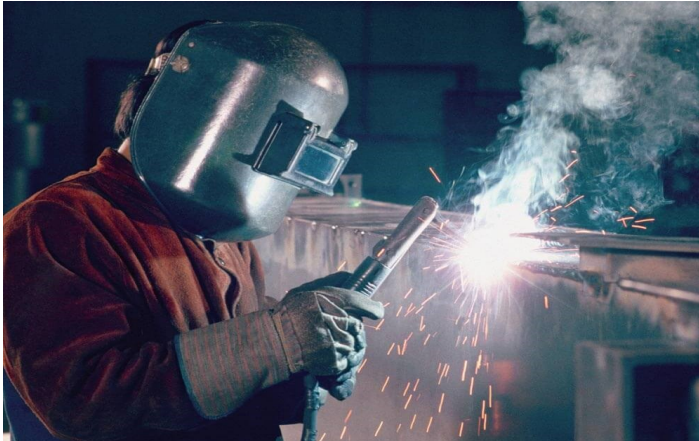


## Webinar on Welding Qualification- ASME Code Section IX (Weekend Batch)

Date : 4th April'2021, Time: 2.30 pm to 5.30 pm



### Course Objectives

The course covers fundamental requirements as per Welding Qualifications ASME BPV Code Section IX .

### Course Features

This is an introductory course that provides a basic understanding & interpretation of ASME Section IX - Welding Qualifications Code and its related ASME construction codes.

### Who should attend ?

This course is intended for QA/QC Personnel, Welding Engineer, Welding Supervisors, TPIA Inspectors and personnel dealing with welding activities.

### Issue of Certificate

Certificate of successful attendance shall be issued to all the delegates who attend entire duration

**Duration:** 180 Minutes (3 Hours)

**Registration Fee :** Rs. 1,500 + 18 % GST Per Participant

### Course Contents

- ♣ ASME Section IX & other Construction Code Interrelationship
- ♣ Article I- Part QG Welding Requirements
  - WPS, PQR, and WPQ
  - Essential, Non-essential & supplementary essential variables
  - Test Positions - QW-120 and QW-130
  - Types and Purposes of Tests and Examinations - QW-140
  - Tension Test - QW-150
  - Guided-Bend Tests - QW-160
- ♣ Article II - Welding Procedure Qualifications - QW-200 - General
  - Welding Procedure Specifications (WPS) - QW-200.1
  - Procedure Qualification Record (PQR) - QW-200.2(a)
  - WPS Variables - Tables QW-250
- ♣ Article III Welding Performance Qualifications
  - Qualification Test Coupons
  - Retests and Renewal of Qualification
  - Welding Variables for Welders
- ♣ Article IV - Welding Data
  - Base Metals and P-Numbers (P-No.) - QW-420, QW-424, Table QW-422
  - F-Number (F-No.) - QW-430 and Table QW-432
  - WPS Qualification Thickness Limits - QW-451.1

**To Register and Pay : [Click Here](#)**

### **Registered & Head Office-**

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