

MSPO CERTIFICATION SUMMARY REPORT

SILIMPOPON PALM OIL MILL

SURVEILLANCE 1

Date: 06/01/2020

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Company Name: Syarikat Kretam Mill Sdn Bhd

Certifying Unit: Silimpopon Palm Oil Mill

Client Number: 92-047
Audit Type: ASA 1



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Abbreviations

CHRA Chemical Health Risk Assessment

CPO Crude Palm Oil

CSR Corporate Social Responsibility
DOE Department of Environment

EFB Empty Fruit Bunch

EIA Environment Impact Assessment

FFB Fresh Fruit Bunch
GMP Good Milling Practices
GPS Global Positioning System

ISO International Standard Organisation

MPOB Malaysian Palm Oil Board

MPOCC Malaysia Palm Oil Certification Council

MSPO Malaysia Sustainable Palm Oil

NC Non Conformity

OSH Occupational Safety and Health

P&C Principle and Criteria

PK Palm Kernel

POME Palm Oil Mill Effluent

PPE Personal Protective Equipment
RSPO Roundtable Sustainable Palm Oil

RTE Rare, Threatened and Endangered Species

SA8000 Social Accountability 8000

SDS Safety Data Sheet

SIA Social Impact Assessment

SOP Standard Operating Procedure

WHO World Health Organization

SPOM Silimpopon Palm Oil mill

KHB Kretam Holdings Berhad

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1. INTRODUCTION

Syarikat Kretam Mill Sdn Bhd has commissioned TUV NORD (Malaysia) Sdn Bhd to conduct annual surveillance audit 1 for its Silimpopon Palm Oil Mill according to MS 2530-4:2013 Part 4 General principles for palm oil mills.

1.1. Objective

The objective of this surveillance audit is to assess Silimpopon Palm Oil Mill by an independent certification body with the aim for compliance of the standards.

1.2. Scope

The certification is based on the documentation established by the Silimpopon palm oil mill.

The supporting documents provided to the audit team as well as information received by means of interviews and background investigation.

The documents and information are reviewed against the requirements and criteria based on MS 2530-4:2013 Part 4 General principles for palm oil mills. TUV NORD Malaysia has employed a risk-based approach in the audit, focusing on the identification of significant risks and reliability of the assessment and reporting.

The following references are used as part of the assessment; the compliance of the requirements of the guidelines applied are checked.

- 1. Malaysian Sustainable Palm Oil Part 4: General Principles for Palm Oil Mill audit guidance;
- 2. Palm Oil Supply Chain Traceability Requirements

1.3. Appointment and Qualification of team members

The audit team appointed consists of the team leader and 3 team members. The team contributes to the review of documents, assessment of the project activity and preparation of this report.

Qualification of the Lead Auditor: Zul Hairi Bin Abu Hassan

Requirement	Qualifications
Post-secondary education, college or university diploma / degree in one of the following	Graduate in Plantation Industry Management.
i) Agriculture;	
ii) Science & Technology (e.g. Environmental Sciences, Life Sciences, Geological Sciences, Natural Sciences,);	
iii) Engineering, Process Technology;	
iv) Energy Management, Quality Management;	
v) Social Sciences and/or Anthropology;	
vi) Business Management; or	
vii) Other relevant related fields	

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Requirement	Qualifications
At least five (5) years of work experience in the oil palm sector or related field in consultancy / auditing of similar industry or equivalent related to and as necessary for the certification process. (e.g., sustainability, palm oil management; agriculture, ecology; social science)	9 years working experience in oil palm plantations.
Successfully completed MS 2530 series of standards training	Successfully completed MS2530 series training
Conducted at least three (3) MSPO or equivalent sustainability certification audits as Lead Auditor-in-training with a minimum of fifteen (15) mandays under the supervision of a qualified Lead Auditor for MSPO or equivalent sustainability certification schemes within the last two (2) years.	Qualified as lead auditor based on audit log.
A good knowledge in handling and evaluating sources of information and data. Able to communicate in Bahasa Malaysia, English and/ or any other local language.	Able to communicate in Bahasa Malaysia and English.
Field working experience in the palm oil sector, or demonstrable equivalent	9 years working experience in oil palm plantations.
Good Agricultural Practices (GAP), and Integrated Pest Management (IPM), pesticide and fertilizer use	9 years working experience in oil palm plantations.
Health and safety auditing on the farm and in processing facilities, for example ISO 45001 or Occupational, Health & Safety Assurance System	Successfully completed ISO 45001:2018 Lead Auditor course.
Worker welfare issues and social auditing experience, for example with SA8000 or related social or ethical accountability codes	Successfully completed SA 8000 Basic training and auditor for RSPO and MSPO schemes
Environmental and ecological auditing, for example experience with organic agriculture, ISO 14001 or Environmental Management Systems (EMS) or High Conservation Value (HCV)	Successfully completed ISO 14001 LA course and auditor for RSPO and MSPO scheme.

Qualification of Team Members

Requirement	Assessor		Qualification	Compliance
Post-secondary education, college or university diploma / degree in one of the following	Muhammad Anuar Bin Hasan		Graduate in Plantation Industry Management.	Yes
i) Agriculture;	Khairul Anw Ismail	ar Bin	Graduate In Agricultural Science	Yes

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Requirement	Assessor	Qualification	Compliance
ii) Science & Technology (e.g. Environmental Sciences, Life Sciences, Geological Sciences, Natural Sciences,);	Mohd Nur Amin Bin Mohd Halim (Trainee)	Graduate in Office Management and Technology	Yes
iii) Engineering, Process Technology;			
iv) Energy Management, Quality Management;			
v) Social Sciences and/or Anthropology;			
vi) Business Management; or			
vii) Other relevant related fields			
At least five (5) years of work experience in the oil palm sector or related field in consultancy / auditing	Muhammad Khairul Anuar Bin Azizul Hasan	,	Yes
of similar industry or equivalent related to and as necessary for the certification process. (e.g., sustainability, palm oil management;	Khairul Anwar Bin Ismail	5 years working experience in oil palm plantations.	Yes
agriculture, ecology; social science)	Mohd Nur Amin Bin Mohd Halim (Trainee)	7 years working experience in oil palm plantations.	Yes
Successfully completed MS 2530 series of standards training	Muhammad Khairul Anuar Bin Azizul Hasan	, ,	Yes
	Khairul Anwar Bin Ismail	Successfully completed MS2530 series training	Yes
	Mohd Nur Amin Bin Mohd Halim (Trainee)	Successfully completed MS2530 series training	Yes
Conducted a minimum six (6) on-site audits for a total of at least 20 mandays of audit experience as an auditor-in-training under the direction	Muhammad Khairul Anuar Bin Azizul Hasan		Yes
and guidance of a qualified Lead Auditor for MSPO or equivalent sustainability certification schemes.	Khairul Anwar Bin Ismail	Qualified as auditor, conducted more than 6 on site audits with total more than 20 man days audits.	Yes
	Mohd Nur Amin Bin Mohd Halim (Trainee)	Auditor in training	Yes
A good knowledge in handling and evaluating sources of information and data. Able to communicate in	Muhammad Khairul Anuar Bin Azizul Hasan	Bahasa Malaysia and English.	Yes
Bahasa Malaysia or any other local language.	Khairul Anwar Bin Ismail	Bahasa Malaysia and English.	Yes

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Requirement	Assessor	Qualification	Compliance
	Mohd Nur Amin Bin Mohd Halim (Trainee)	Bahasa Malaysia and English.	Yes
Field working experience in the palm oil sector, or demonstrable equivalent	Muhammad Khairul Anuar Bin Azizul Hasan	,	Yes
	Khairul Anwar Bin Ismail	5 years working experience in oil palm plantations.	Yes
	Mohd Nur Amin Bin Mohd Halim (Trainee)	7 years working experience in oil palm plantations.	Yes
Health and safety auditing on the farm and in processing facilities, for example ISO 45001 or	Muhammad Khairul Anuar Bin Azizul Hasan		Yes
Occupational, Health & Safety Assurance System	Khairul Anwar Bin Ismail	Successfully completed IMS ISO 9001, 14001 and 45001 LA course and MSPO scheme auditor.	Yes
	Mohd Nur Amin Bin Mohd Halim (Trainee)	Successfully completed IMS ISO 9001, 14001 and 45001 LA course.	Yes
Worker welfare issues and social auditing experience, for example with SA8000 or related social or ethical accountability codes	Muhammad Khairul Anuar Bin Azizul Hasan		Yes
	Khairul Anwar Bin Ismail	Successfully completed SA 8000 Basic training and MSPO scheme auditor	Yes
	Mohd Nur Amin Bin Mohd Halim (Trainee)	7 years working experience in oil palm plantations.	Yes
Environmental and ecological auditing, for example experience with organic agriculture, ISO 14001	Muhammad Khairul Anuar Bin Azizul Hasan		Yes
or Environmental Management Systems (EMS) or High Conservation Value (HCV)	Khairul Anwar Bin Ismail	Successfully completed IMS ISO 9001, 14001 and 45001 LA course and MSPO scheme auditor.	Yes
	Mohd Nur Amin Bin Mohd Halim (Trainee)	Successfully completed IMS ISO 9001, 14001 and 45001 LA course.	Yes

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2. METHODOLOGY

The audit approach consists of the following steps:

- Appointment of team members and technical reviewer;
- Contact client for relevant documentation according to the applicable MSPO standards;
- Audit planning;
- Background investigation, desk review of submitted documents;
- On-Site assessment, inspections, interviews with operational personnel, stakeholders and its contractors; review of documentation;
- On-site reporting
- Resolution of non-conformance (NC) (if any)
- Draft audit reporting
- Technical review
- Final audit reporting
- Final approval and issuance of certificate.

The surveillance audit is conducted in accordance to the certification procedure.

Annual Surveillance Audit 1:

Annual Surveillance Audit 1 is conducted on 16/10/2019 to 17/10/2019 covers the following activities but not limited to below:

- Onsite inspection, observations and inspections of mill facilities such as process, workshops, stores, wastewater treatment system, waste handling and disposal sites, workers and staff living quarters, receiving and delivery of products for compliance to relevant Principles & Criteria of the applied standard;
- Interview operation personnel for understanding for the work assigned;
- Reviewed revised and updated documentation established and implemented;
- Operating records;
- Training records;
- Reports established;
- Work plans established;
- Review and closed out of non-conformance raised during stage 1 audit;
- Assessment reporting;

For list of personnel participated in the audits refer attendance sheet and Table 7-1.

On-site Assessment

The audit of the mill is conducted according to the MS 2530-4: 2013 Part 4: General principles for palm oil mills.

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The methodology for collection of objective evidences include physical site inspections, observation of tasks and processes, interviews of stakeholders, communities, staff, workers and their families, review of documentation and data. Checklists and questionnaires are used to guide the collection of information. The comments made by external stakeholders are taken into account in the assessment.

Non-conformance:

On the basis of the desk review, evidences presented during the audits as well as from the onsite visits non-conformance (NC) Major, Minor and Opportunity for Improvement (OFI) may be raised during the audit.

Major non-conformance shall be addressed and responded with 60 days from closing date of audit. For minor non-conformances and action plan to be submitted within 30 days from closing date of audit for review and acceptance. Implementation of Minor NC will be reviewed and verified during the next audit.

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3. ORGANISATION INFORMATION

Syarikat Kretam Mill Sdn Bhd Silimpopon Palm Oil Mill is a subsidiary of Kretam Holdings Bhd located at KM 128, Tawau – Kalabakan Highway, Mukim Sg. Silimpopon, 91000, Tawau, Sabah.

Silimpopon Palm Oil Mill met Malaysia Palm Oil Board licensing requirement.

The mill began operation in 01/10/2012 with an operating capacity of 45 MT per hour.

Name of Mill	Location	Coordinates
Silimpopon Palm Oil Mill	KM 128, Tawau Kalabakan Highway Mukim Sg. Silimpopon, 91000 Tawau Sabah.	N 4°19'31.9 E 117°28'38.2

3.1. Production volume

Volume for the past year		Actual volumes		Projected volum		ne		
Jan 2018 to Dec 2		2018 J		Jan 2019 to Sep 2019		Jan 2020 to Dec 2		2020
FFB	СРО	PK	FFB	СРО	PK	FFB	СРО	PK
206,612.11	42,136.26	10,011.38	140,650.41	29,167.54	6,942.23	209,890.00	45,124.00	10,074.00

3.2. Maps of Company and Mill Location

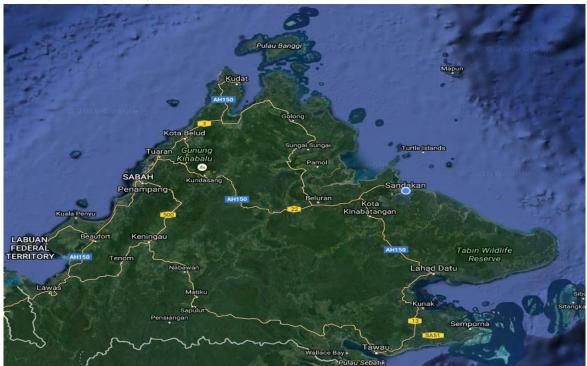


Figure 1: Location of Silimpopon Palm Oil Mill, Tawau Region.

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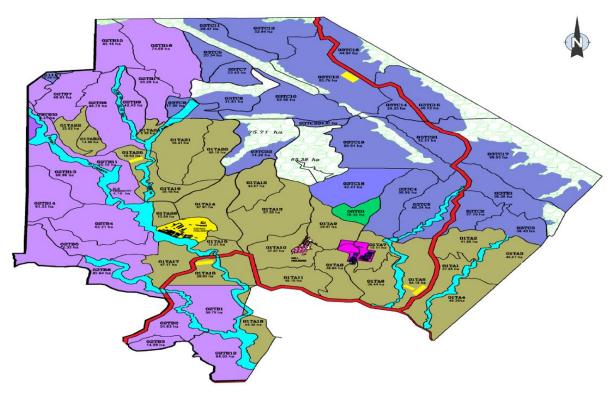


Figure 2: Location of Silimpopon Palm Oil Mill in Silimpopon 1 Estate.

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4. CERTIFICATION ASSESSMENT

4.1. Annual Surveillance Audit 1

The objective of the audit is to assess the activities of the mill are in compliance with MS 2530-4: 2013 Part 4: General principles for palm oil mills.

4.1.1. Surveillance Audit 1:

The surveillance 1 audit is conducted on 16/10/2019 to 17/10/2019.

During the Stage II audit, there is one Major and one Minor finding raised. The Major non-conformances raise is closed out by means of documents review that are establish, revised and preventive actions taken. Action plan is submitted for Minor non-conformance with implementation will be review during the next audit.

During this audit, the minor non-compliance raised in the last audit, the audit team has review by means of inspection of mill activities, conduct interviews, review and verify documents that are established, corrected and implemented appropriately by the mill team. The corrective measures implemented could be verified as appropriate.

For details of the assessment, refer summary of assessment for each indicator in section 4.3 of this report.

The number of audit findings raised in this audit refer to Section 4.6 of this audit report.

4.2. Stakeholders' Consultation

TUV NORD (Malaysia) Sdn. Bhd., has published the public notification on 11/09/2019 as to accommodate stakeholder's consultation meeting for Silimpopon Palm Oil Mill to provide comments. As at audit date on 16/10/2019 there are no comments received.

Invitation letters are sent on 11/09/2019 to invite relevant stakeholders to attend a local stakeholders' consultation on 14/09/2019 to gather information from the local communities in accordance to §7, 3.2 of the Certification Procedure requirements.

The topics of discussion are as below:

- 1. Introduction of MSPO certification.
- 2. Development of oil palm plantations.
- 3. Community service and support.
- 4. Wildlife management and wildlife corridor.
- 5. Type of wildlife sighted at plantations and wildlife corridor.
- 6. Local communities' development.

The following relevant Principles & Criteria of the applied standard are discussed during the stakeholders' consultation:

Principle 2 Criteria 2 Indicator 1: Consultation and Communication with stakeholders:
 The stakeholders could confirm they have attended meetings with the company on MSPO certification.

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2. Principle 4 Criteria 2 Indicator 3 & 4: A complaint form should be made available at the premises, where employees and affected stakeholders can make a complaint

The stakeholders' advice that they have been informed a logbook and form available at the office to lodge any complaints or suggestions.

3. Principle 4 Criteria 3 Indicator 1: Contribute to local development in consultation with the local communities.

The local communities could confirm the company has provide assistance and support to communities.

4. Principle 6 Criteria 4 Indicator 1: Where contractors are engaged, they shall understand the MSPO requirements and shall provide the required documentation and information

The contractors who provides maintenance and service could confirm they are briefing on MSPO requirements.

There no issues raised during the stakeholder's consultation in terms of tenure and/or land use rights, social or environmental aspects of management and operations that need to be addressed by the certified unit. It can be concluded the relevant Principles and Criteria clauses of the applied standard are in compliance.

The list of stakeholders who attended the meeting refer to Table 7-1.

Items	Subject discussed	Audit team findings	Company response and proposed action to be taken
1	Any information from Company as regards to the MSPO audit?	Stakeholders confirmed of MSPO audit via invitation letter received.	Positive comment
2	Social issues	Interview of the stakeholders participant are not local communities or government authorities. Therefore, no input of this topic.	No action required.
3	Type of land title – Country Leased, Provisional Leased, Native title	Interview of the stakeholders participant are not local communities. Therefore, no input of this topic.	No action required.
4	Economy / livelihood Is there any impact on livelihood after the introduction of MSPO?	Interview of the stakeholders participant are not local communities. Therefore, no input of this topic.	No action required.
5	Does MSPO largely benefits the local community?	Interview of the stakeholders participant are not local communities. Therefore, no input of this topic.	No action required.
6	Environmental understanding	Interview of the stakeholders participant are not local communities.	No action required.

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Items	Subject discussed	Audit team findings	Company response and proposed action to be taken
		Therefore, no input of this topic.	
7	Awareness towards species, habitats, and high conservation values	Interview of the stakeholders participant are not local communities. Therefore, no input of this topic.	No action required.
8	Are there any plantation or mill management practices that affect you?	Stakeholders confirmed there is no management practices affect them since the mill is located far from the surrounding villages.	Positive comment
9	Do you consider any management is in conflict with the MSPO principles and criteria?	Stakeholders has confirmed that mill has taken effort to meet the MSPO requirements by improving cooperation and communication.	Positive comment
10	Do you have any suggestions for management?	No suggestion.	No action required.

4.3. Summary of Findings

Principle and Criteria Assessment Summary

The assessment team conducted a thorough assessment of each principle and criteria. Over the 5 years' period of the certificate cycle, there will be 4 annual surveillance audits where all criterions will be assessed. Evidences are sought for conformity with the MSPO 2530-4. The summary of the assessment can be seen below, where the "Findings/Comments" column reflects the findings in accordance with each criteria and indicator or evidences and when non conformity is found. Summary of the non-conformity can be found below

Principle '	Principle 1: Management Commitment & responsibility				
Indicator	Summary of Assessment	Compliance			
4.1.1.1	Silimpopon Palm Oil Mill (SPOM) adopted KHB group Sustainability Policy dated 02/01/2018.				
	The policy states:				
	Promote the innovation of product and implement GAP and GMP for business sustainability.				
	The policy is displayed at the notice board on operation sites				
	Interviewed workers inform they are aware of the policy.				
	Policy training conducted on 17/09/2019 to staff and workers.				
4.1.1.2	SPOM adopted KHB group Sustainability Policy dated 02/01/2018.	Yes			
	The policy states:				

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Indicator	1: Management Commitment & responsibility Summary of Assessment	Compliance
	KHB committed to strive towards sustainable development whenever practical that will ensure a sustainable future. KHB has adopt best practices from the industry into its daily operations, and throughout the entire operation.	Сотрани
4.1.2.1	SPOM adopted KHB Internal audit procedure, doc no: KHB/G/SOP-49, rev no: 3, effective date: 15/09/2016, revision date 09/02/2018 approved by Chief Plantation Officer.	Yes
	SOP states internal audit will be conducted quarterly.	
	The latest internal audit conducted on 28/08/2019 with 14 Major non-conformities and 1 Minor Non-conformity.	
4.1.2.2	SPOM internal audit conducted on 28/08/2019 with 15 findings and all findings are closed on 30/09/2019 within the time frame of the SOP.	Yes
	Further check on records and onsite inspection confirmed the findings are closed accordingly.	
4.1.2.3	SPOM internal audit results are discussed in management review meeting conducted on 04/09/2019.	Yes
4.1.3.1	SPOM conducted management review meeting on 04/09/2019 The management review discuss the results of internal audit and action for continual improvement.	Yes
4.1.4.1	SPOM established Continual Improvement Plan (CIP) revision 2 dated 01/09/2019.	Yes
	The CIP includes improvement plan, expected outcome, timeframe, indicator, responsibility and status of completion with following topics:	
	1. Environment	
	2. Waste reduction	
	Pollution and emission reduction	
	4. Social impact	
	5. Health and safety	
	6. Legal compliance	
	7. Energy Efficiency	
	8. New technology and technique.	
4.1.4.2	SPOM adopt KHB group SOP for Improvement and new information dated 01/06/2018 document number SPOM-QSP-11/SOP-04.	Yes
	Item 5.3 Propose for improvement	
	Include the identification of improvement, implementation and execute the planning with approval from mill manager and review constantly.	
	Example CIP:	
	To separate foreign matters from FFB	

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Principle 1: Management Commitment & responsibility				
Indicator	Summary of Assessment	Compliance		
	Expected outcome: Improve product quality and machinery life span.			
	Training for the operation of fruit washing machine conducted on 11/07/2019.			

Principle 2	2: Transparency	
Indicator	Summary of Assessment	Compliance
4.2.1.1	SPOM established list of stakeholders revision 02 updated on 01/08/2019.	Yes
	List of stakeholders includes government agencies, villagers, internal stakeholders, transporters, school, NGOs, FFB supplier, and others.	
	The latest stakeholders meeting conducted on 14/08/2019.	
	Minutes of meeting include environmental and social in the agenda;	
	Stakeholders attended the meeting are villagers, Clinic, School, Police station, Veterinary department, Jabatan Tenaga Kerja, Bomba and surrounding estates.	
4.2.1.2	SPOM establish list of documents and transparency status dated 02/05/2019.	Yes
	List of publicly available documents displayed at the notice board in Bahasa Malaysia and English.	
	Example of publicly available documents;	
	Continuous Improvement Plan	
	Crop Projection	
	Environmental Management Plan	
	List of related laws	
	List of supplier	
	• SOPs	
	Stakeholders minute meeting	
	Example of confidential documents;	
	KHB annual budget	
	Business management plan	
4.2.2.1	SPOM adopt KHB group consultation and communication procedure document no. KHB-HR-P08, Revision 1 with effective date 01/08/2018.	Yes
	The purpose of this procedure is to maintain an open and transparent methods of consultation and communication between the employees, estates, mills, local communities and any other affected or interested parties.	
	SOP consultation and communication procedure briefed in stakeholders meeting dated 14/08/2019.	

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Principle :	Principle 2: Transparency		
Indicator	Summary of Assessment	Compliance	
4.2.2.2	SPOM appoints the Mill Manager as person in-charge as communication representative.	Yes	
	Person in-charge of consultation and communication is describe in point 5.5 of the SOP.		
4.2.2.3	SPOM established list of stakeholders revision 02 updated on 01/08/2019 includes government agencies, villagers, internal stakeholders, transporters, school, NGOs, FFB suppliers and others.	Yes	
	The flow chart in the SOP describe any request will be address within 30 days.		
	There are no requests of information and documents based on review of records.		
4.2.3.1	SPOM adopt KHB group SOP Identification and Traceability, Doc no: SCCS-007, Rev No: 1, effective date: 01/10/2018.	Yes	
	This procedure describes and ensure all raw materials and products are appropriately identified at receipt and during processing, storage and sale		
	Documents required are describe in the SOP.		
4.2.3.2	SPOM conducts regular inspection of the traceability system documents by cross-checking FFB received, processes and delivery made.	Yes	
	In addition, internal audit includes traceability with no non-conformity raised during the internal audit conducted on 28/08/2019.		
4.2.3.3	SPOM adopt KHB group SOP Identification and Traceability, doc no: SCCS-007, rev no: 1, effective date: 01/10/2018.	Yes	
	The person appointed to manage the traceability system is the Mill manager.		
4.2.3.4	Records incoming FFB production, storage and sales of Crude Palm Oil and Palm Kernel are traceable to contracts are well maintained.	Yes	
	The SOP states retention records of 10 years.		

Principle 3	Principle 3: Compliance to legal requirements			
Indicator	Summary of Assessment	Compliance		
4.3.1.1	SPOM established list of permits and licenses	Yes		
	Example of permits & licenses			
	 Fire Certificate: no: JBPM: SB/7/03/2019 validity period: 28/12/2018 27/12/2019. 			
	 Skid tank license PPDNHEP.TWU 900-3/1/13-2013 (P) for 20,000 liter diesel and 2,000 liter petrol valid from 23/05/2019 to 22/05/2020. 			
	 Jabatan Alam Sekitar license for menduduki atau menggunakan permis yang ditetapkan, no 001896, Jadual pematuhan 01/07/2019 until 30/06/2020. 			

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Principle 3	Principle 3: Compliance to legal requirements			
Indicator	Summary of Assessment	Compliance		
4.3.1.2	SPOM establish list of legal documents applicable for mill operations. Example:	Yes		
	Factories & Machinery Act 1967 (Act 139)			
	Minimum Wage Order 2018 (Amendment)			
4.3.1.3	SPOM adopt KHB group SOP Mechanism for implementation of legal requirements and system Doc number KHB/G/SOP-36 revision dated 09/02/2018 for tracking changes in the law.	Yes		
4.3.1.4	SPOM appoints the sustainability clerk as person in charge for updating legal requirements.	Yes		
4.3.2.1	SPOM is located in Silimpopon 1 estate.	Yes		
	The map is review to confirm the mill location.			
	Therefore, there are no issues arise on land use rights.			
4.3.2.2	SPOM is located in Silimpopon 1 estate.	Yes		
	The land title for Silimpopon 1 estate is country lease issued by Sabah Land Authority to Kretam Holding Bhd.			
4.3.2.3	SPOM is located in Silimpopon 1 estate land owned by Kretam Holdings Bhd.	Yes		
4.3.2.4	SPOM is located in Silimpopon 1 estate. The land title is country lease issued by Sabah Land Authority. Therefore, no disputes on land title.	Yes		
4.3.3.1	SPOM is located in Silimpopon 1 estate owned by Kretam Holdings Bhd. There is no customary land sub-leased.	Yes		
4.3.3.2	SPOM is located in Silimpopon 1 estate. Therefore, no disputes and no map established	Yes		
4.3.3.3	SPOM is located in Silimpopon 1 estate. Therefore, no issue on land use rights and not FPIC or negotiation records.	Yes		

Principle 4	Principle 4: Social Responsibility, health, safety and employment conditions		
Indicator	Summary of Assessment	Compliance	
4.4.1.1	SPOM conducted SIA on December 2017, updated on 30/09/2019 with next review in March 2020	Yes	
	The SIA includes information from survey with internal and external stakeholders.		
	The SIA includes a summary of positive and negative impacts and the time bound plan to monitor for completion.		
	Example Positive Impact:		
	Impact: Keadan jalan ke tempat kerja yang memuaskan		
	Plan: Pemantauan akan diteruskan untuk memastikan implikasi diteruskan		
	PIC: Estate & mill managers		

Company Name: Syarikat Kretam Mill Sdn Bhd

Certifying Unit: Silimpopon Palm Oil Mill



Principle 4	Principle 4: Social Responsibility, health, safety and employment conditions			
Indicator	Summary of Assessment	Compliance		
	Timeline; Julai 2018			
	Status: Completed			
	Example of Negative Impact:			
	Impact: Pembayaran dan invois kepada pembaekal buah tandan segar sangat lambat di berikan			
	Plan: Pihak Pengurusan kilang akan memaklumkan kepada pihak yang menguruskan bahagian akaun			
	PIC: Admin Officer			
	Timelines: Dec 2019			
	Status: Pemberian invois lambat di berikan kerana penghantaran akauan di HQ			
4.4.2.1	SPOM adopt KHB group Complaints and grievances SOP doc. No. KHB-PR-P05 rev no. 2 effective date, 01/08/2018 approved by Executive Director available in English and Bahasa Malaysia and disp;lay at notice board.	Yes		
	The procedure describe the timelines to attend to any complaint and grievance received will be reported to the management within 10 days and resolved within 30 days after discussion by management.			
	Site interviewed with workers are aware of the complaint and grievance procedure.			
	The complaint and grievance form and complaint box are made available at office and labor quarters.			
4.4.2.2	SPOM adopts KHB group SOP Complaints and grievances doc. No. KHB-PR-P05 rev no. 2 effective date, 01/08/2018 approved by Executive Director.	Yes		
	A flow chart in page 7 describing the process complaint to be solved within 30 working days upon received.			
	Interview with workers and dependents confirmed are aware of the complaint process.			
4.4.2.3	A complaint and grievance form complaint box are available at the mill office and housing area.	Yes		
4.4.2.4	The stakeholders are briefed on the Complaint and grievances SOP at the latest stakeholder consultation conducted on 14/08/2019.	Yes		
	Complaint and grievances briefing to workers conducted dated on 02/07/2019.			
	Site interview with workers confirmed they are aware on the complaints can be made any time when necessary			
4.4.2.5	Complaints records are reviewed and there are no complaints lodged since 2017 until current audit date.	Yes		
4.4.3.1	SPOM contributes to local community development by hiring local communities as mill operators and office administrative staff and engage local community to operate the mill canteen.	Yes		

Company Name: Syarikat Kretam Mill Sdn Bhd

Certifying Unit: Silimpopon Palm Oil Mill



Principle 4	4: Soci	al Responsibility, health, safety and employment conditions	
Indicator	Sumn	nary of Assessment	Compliance
4.4.4.1		M adopts KHB group Health & Safety Policy dated 01/04/2019 signed by Executive Officer.	Yes
	The p	olicy is display at mill notice board.	
	Work	ers are brief on the policy on 17/09/2019 & 29/08/2019.	
4.4.4.2	а	SPOM adopts KHB group Health & Safety Policy dated 01/04/2019 signed by Chief Executive Officer	Yes
		The policy is display at the mill notice board.	
		Workers are briefed on policy on 17/09/2019 & 29/08/2019	
		Stakeholders consultation conducted on 15/08/2019 included bnriefing of the policy.	
	b	SPOM establish HIRARC by work area for each activity dated 03/08/2019.	
		The table describe the activity, hazard, injury, risk rating, control measures, residue risk, reduce risk rating, PIC and date review	
	c. i	Operators and laboratory personnel who handle chemical are brief on the SOP Chemical Spillage & SOP Chemical Handling training on 25/03/2019	
	c. ii	SDSs for chemicals for water treatment plant are available at chemical store and office.	
		Chemicals are stored appropriately with sufficient ventilation.	
		Original labels are intact to the chemical containers.	
	d	The type of PPE for each activity is provided in accordance to HIRARC and CHRA assessment.	
		Example: Handling Chemical for Water Treatment Plant	
		PPE: safety helmet, face mask, safety boots and gloves	
	е	SPOM establish SOP dated 15/06/2018 for handling of chemical and storage.	
		The handling, storage and precautionary measure stated in the SDS is adopted.	
		CHRA conducted on 07/03/2018 and valid for 5 years.	
	f	SPOM appoints the mill engineer as the health and safety coordinator to oversees the health and safety aspects of the mill activities.	
	g	SPOM conducts OSH meeting on a quarterly basis with the latest on 26/08/2019 attended by operators' representative and mill management team.	
		There are no incidents and injuries reported for the past 12 months.	
	h	Accident and emergency SOP dated 03/11/2016 is display at mill notice boards.	

Company Name: Syarikat Kretam Mill Sdn Bhd

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	4: Social Responsibility, health, safety and employment conditions Summary of Assessment		
Indicator	Summ		Compliance
		Training on Fire Drill / Fire extinguisher usage conducted on 06/05/2019.	
		Emergency contact details are available at notice board.	
	i	Training & Briefing on First Aid Kits dated 21/08/2019 conducted by competent First Aider Trainer.	
		First aid kits are available at specific operation areas.	
		Example: Boiler Station and laboratory	
	j	There are no records of injuries and accidents reported in past 12 months quarterly meetings.	
		Annual JKKP reporting for year 2018 submitted with no reporting of any incidents and accidents.	
4.4.5.1		M adopted KHB group Social Policy dated 15/04/2019 signed by Chief utive Officer.	Yes
	The p	policy statement:	
	occup	lity of opportunity and treatment in respect to employment and pation; no discrimination on the basis of race, color, sex, religion, political on, national or social origin	
	The p	policy is displayed at mill, housing area, and workshop notice boards.	
	Stake	cholders are briefed on the policy meeting conducted on 14/08/2019.	
	Work	ers are briefed on the policy on 17/09/2019	
	Onsite	e interview with workers are aware of the policy.	
4.4.5.2		M adopted KHB group Social Policy dated 15/04/2019 singed by Chief utive Officer.	Yes
	The p	policy statement:	
	occup	ality of opportunity and treatment in respect to employment and pation; no discrimination on the basis of race, color, sex, religion, political on, national extraction or social origin'	
	The p	policy is displayed on the office notice board.	
		M adopt KHB group Recruitment and Selection Procedure, rev no: 3, ive date: 01/04/2019. The hiring process for local workers is based on	
	01/09	Recruitment Of Foreign Worker Procedure, rev no: 2 effective date: 1/2019. The hiring process for foreign worker is based on medical fitness, passport and visit pass for application of work permit.	
		g site interview with workers confirmed there is no discrimination practice rk place.	
4.4.5.3	Labou	M established work agreement for workers in accordance with Sabah ur Ordinance and Minimum Wage Order 2018. for both local and liners	Yes

Company Name: Syarikat Kretam Mill Sdn Bhd

Certifying Unit: Silimpopon Palm Oil Mill



Principle -	4: Social Responsibility, health, safety and employment conditions	
Indicator	Summary of Assessment	Compliance
	The wage describe in the work agreement is RM1,100/month or RM42.31/hour and according to Minimum Wage Order 2018	
4.4.5.4	SPOM monitors contractor wages paid to workers is according to the MMinimum Wage Order 2018 of RM1, 100 / month or RM42.31 / hour.	Yes
	Contractor workers' wage pay slip is review and according to the Minimum Wage Order	
4.4.5.5	SPOM established list of workers contains worker name, gender, DOB, date of entry, wage, period of employment and nationality.	Yes
4.4.5.6	SPOM established worker's work agreement for every employee hired and duly signed by worker and mill management.	Yes
	The workers are briefed on the work agreement terms and conditions, wage, benefits, job task and a copy provide to each worker.	
	Workers' work agreement available in two languages, Bahasa Malaysia and English understood by foreign workers.	
	Onsite interview of workers confirmed they have a copy of agreement and understand the contents.	
4.4.5.7	SPOM established the thumb print system to capture workers and staff reporting for work and working hours for each day.	Yes
	The working hours is displayed at the office and security house	
	Morning shift: 7:00am to 3:00pm with 1 hour rest	
	Afternoon shift: 3.00 pm - 11.00 pm with 1 hour rest time.	
	Working overtime when required will be paid according to Sabah Labour Ordinance requirements of 1.5 times for normal working days and 2 times for working on rest days or public holidays.	
	The workers are on the working hours during signing of agreement	
	On-site interview with workers they understand working hours and overtime is 1.5 times per hourly rate for normal working days and 2.0 time hourly rate for rest days and public holidays.	
4.4.5.8	SPOM working time is displayed at office and security guard post.	Yes
	Office:	
	Working hours: 7.00 am - 4.30 pm	
	Rest hour: 12.00 pm – 1.30 pm	
	Morning shift: 7.00 am – 3.00 pm	
	Afternoon shift: 3.00 pm - 11.00 pm	
	Rest hour: 1 hour for each shift	
	The working hour in line with of Sabah Labour Ordinance of 8 hour work with rest time.	
	Any overtime incurred will be paid according to Sabah Labour Ordinance of 1.5 times for normal working days and 2 times for rest days.	

Company Name: Syarikat Kretam Mill Sdn Bhd

Certifying Unit: Silimpopon Palm Oil Mill



Principle 4	Principle 4: Social Responsibility, health, safety and employment conditions		
Indicator	Summary of Assessment	Compliance	
	The overtime is mutually agreed between workers and management.		
	No complaint had been raised regarding to overtime work.		
4.4.5.9	Wages are paid based on Minimum Wage Order 2018 of RM1,100 / month or RM42.31/day.	Yes	
	The pay slip of workers are verified to cross-check on the wage paid according to Minimum Wage Order 2018.		
	The pay slip wages and overtime payment is documented and in line with legal requirements.		
4.4.5.10	SPOM provide benefits to workers and staff such as free medical, recreational facilities, affordable food with a sundry shop located in the estate compound access by mill workers, free electric, free water, housing, free transport and schools for foreign workers children and SOCSO.	Yes	
4.4.5.11	SPOM adopts industry best practices for living quarters. The housing compound is well maintained with clean water and electricity provided, recreational area, clinic, shop and gardening area.	Yes	
4.4.5.12	SPOM adopted KHB group Social Policy dated 15/04/2019 signed by Chief Executive Officer.	Yes	
	The policy statement:		
	Ensure that procedures are in place to prevent sexual harassment and any other form of violent against women, workers and community.		
	The policy is displayed on the office notice board.		
	SPOM brief external stakeholders on policy during meeting conducted on 14/08/2019.		
	Briefing record on policy to workers conducted on 17/09/2019.		
	Worker feedback there is no practice or related cases happened in mill on sexual harassment or violence at workplace.		
4.4.5.13	SPOM adopt KHB group Code of Conduct and Human Right Policy dated 03/01/2017 signed by Chief Executive Officer.	Yes	
	The policy statement "respect the freedom of association among workers is available in English and Bahasa Malaysia and display at office notice board.		
	There is no union formed in SPOM.		
	SPOM established JCC committee as a platform of communication between workers and management. The JCC Meeting is conducted quarterly with the latest conducted on 10/09/2018.		
4.4.5.14	SPOM adopted KHB group Social Policy dated 15/04/2019 signed by Chief Executive Officer.	Yes	
	The policy statement:		
	Ensure that no child (a person under the age of 15 years) or young person shall be or be required or permitted to be, engaged in any employment other that those allowed by the laws.		

Company Name: Syarikat Kretam Mill Sdn Bhd

Certifying Unit: Silimpopon Palm Oil Mill



Principle 4	Principle 4: Social Responsibility, health, safety and employment conditions		
Indicator	Summary of Assessment	Compliance	
	Sighted workers list found no child or young person employed. All workers are above 18 years prior joining the mill.		
4.4.6.1	SPOM established Annual Training Plan for Year 2019 dated 08/01/2019.	Yes	
	Example of training:		
	SOP - Work Permit - Working at Motor conducted on 01/06/2019.		
	Company Policies conducted on 17/09/2019 & 29/08/2019.		
	Complaints & Grievance Procedure conducted on 25/06/2019.		
4.4.6.2	SPOM established individual training needs analysis for each employee job function.	Yes	
	Example of training needs:		
	Electrical Apprentice training for year 2019 such as Confined Space		
4.4.6.3	SPOM establish I Annual Training Plan based on training needs analysis for each operator and staff to improve their competency and refresh the requirements.	Yes	

Principle 5: Environment, natural resources, biodiversity and ecosystem services			
Indicator	Summary of Assessment	Compliance	
4.5.1.1	SPOM adopt KHB group Environmental Policy dated 02/01/2018 signed by Chief Executive Officer.	Yes	
	The policy statement:		
	KHB group committed to minimizing the environmental impact of its operations and understands the importance of conserving natural resources. Strive to promote environmental improvements whenever practical that will ensure a sustainable future.		
	The policy is publicly displayed at the mill notice boards.		
	SPOM established Environmental Management Plan 2019 includes;		
	Compliance to laws and regulations		
	Environmental regulatory compliance monitoring committee		
	3. Process of POM		
	Environmental aspects and impacts		
	5. Chemical and container		
	POME treatment system		
	7. Future improvement plan		
	8. Monitoring protocol		
	Environmental aspects and impact assessment includes activities, environmental aspect, environmental impacts, action plans, monitoring frequency and PIC.		

Company Name: Syarikat Kretam Mill Sdn Bhd

Certifying Unit: Silimpopon Palm Oil Mill



Principle 5	: Env	vironment, natural resources, biodiversity and ecosystem services		
Indicator	Sum	nmary of Assessment	Compliance	
	Exa	mple:		
	Activ			
	Envi	Environmental aspect: Kernel oil dipping from silo		
	Envi	ironmental impact: Depletion of resources		
	Actio	on plan: Collecting dipping oil using proper container		
	Mon	Monitoring frequency: Daily		
	PIC:	: Process supervisor		
	Trai	ning on environmental policy conducted on 29/08/2019.		
4.5.1.2	а	SPOM established Environmental Policy dated 02/01/2018 signed by Chief Executive Officer.	Yes	
		The policy statement:		
		KHB group committed to minimizing the environmental impact of its operations and understands the importance of conserving natural resources. Strive to promote environmental improvements whenever practical that will ensure a sustainable future.		
	b	SPOM established Environmental Management Plan section 5 describe the Environmental aspects and impact assessment with a table listing activities, environmental aspect, condition, environmental impacts, evaluation, significant, action plans, monitoring frequency and PIC.	Yes	
		Example:		
		Activities: Kernel heating		
		Environmental aspect: Kernel oil dipping from silo		
		Condition: N (Normal)		
		Environmental impact: Depletion of resources		
		Environment Impact Type: Non, Medium & Low		
		Significant: Non		
		Action plan: Collecting dipping oil using proper container		
		Monitoring frequency: Daily		
		PIC: Process supervisor		
4.5.1.3	SPOM established Environmental Aspects and Impact Assessment includes negative and positive impacts and action plan.		Yes	
	Exa	mple:		
	Section: Transporting Sterilized Fruit Bunch by transfer carriage			
	Env	ironmental aspect: Oil dipping on floor		
	Env	ironmental impact: Depletion of resources		
	Actio	on plan: Floor cleaning		

Company Name: Syarikat Kretam Mill Sdn Bhd

Certifying Unit: Silimpopon Palm Oil Mill



Principle :	5: Environment, natural resources, biodiversity and ecosystem services	
Indicator	Summary of Assessment	Compliance
	Monitoring: Weekly	
	Example:	
	Section: Discharge of EFB	
	Environmental aspect: Recycle EFB into field	
	Environmental impact: Positive	
	Action plan: Continuous recycle program	
	Sighted records of EFB sent for mulching at Silimpopon 1 & 2 estates dated 15/10/2019.	
4.5.1.4	SPOM establish Environmental Aspect and Impacts Assessment identified positive impacts and included in continuous improvement plan	Yes
	Example;	
	Location: Wastewater Treatment	
	Activity: Polishing plant	
	Environment Aspect: Further regulate waste water parameter	
	Impact: Positive	
	Action plan: Continuous operation: Improvement Plan: Shedding area for lime tank	
	CIP: Set shedding area for lime tank	
	Implementation: 2019	
	PIC: Mill engineer	
	Status: In progress	
4.5.1.5	SPOM conducted training on environmental policy conducted on 29/08/2019	Yes
	The policy is display at mill notice board.	
4.5.1.6	SPOM established latest environmental meeting between management and workers representative on 22/08/2019.	Yes
	Meeting agenda include environmental matters.	
	Example:	
	Scheduled wastes, air pollution control, effluent report, housekeeping, EFB application and others.	
4.5.2.1	SPOM established baseline for consumption of non-renewable fossil fuel data per ton of FFB processed for 3 years from 2016 to 2018.	Yes
	SPOM monitor monthly diesel consumption	
	Records of comparison diesel usage per ton FFB processed as at audit time in October 2019 is high as compared to previous year period due to low FFB processed.	

Company Name: Syarikat Kretam Mill Sdn Bhd

Certifying Unit: Silimpopon Palm Oil Mill



Principle \$: Environment, natural resources, biodiversity and ecosystem services			
Indicator	Summary of Assessment	Compliance		
4.5.2.2	SPOM established diesel consumption for FFB processed to compare projection against actual consumed of diesel per ton FFB.	Yes		
	Actual fuel consumption found to be higher against budget.			
	Higher diesel consume for power generation due to low FFB process with boiler is not operating to produce power.			
4.5.2.3	SPOM used fibre and kernel shells as renewable energy to generate steam for mill operation and power generation to reduce usage of fossil fuel.	Yes		
	Records of renewable energy maintained for year 2017 to 2019.			
4.5.3.1	SPOM established Waste Management Plan dated 03/09/2019.	Yes		
	In the identification of waste a table listing type, source and effect to environment.			
	For example			
	Type: Processing Waste			
	2. Waste : Boiler Ash/Soot			
	3. Source: Boiler			
	4. Effect to environment:			
	- Produce leachate if mix with rain water			
	- Corrosive to metal			
	- Dusty and untidy environment			
4.5.3.2	a SPOM established Waste Management plan dated 03/09/2019 has a table for identification of wastes, sources, effect of environment that include pollution.	Yes		
	Example:			
	Type: Processing Waste			
	Waste: Palm Fibre			
	Source: Process			
	Effect of Environment: Dusty and untidy environment			
	Monitoring Method: Weighbridge			
	Record: Weighbridge ticket			
	b SPOM identify wastes generated that could be reduce, reuse & re-cycle for other usage.			
	Example :			
	1. Empty Bunch: Mulching in estate,			
	2. Palm Fibre: Boiler fuel			
4.5.3.3	SPOM established SOP Chemical Handling Doc. No. SPOM-QSP-07 rev. 1 effective date 15/06/2018 to make sure chemical handling procedure is followed including storage.	Yes		

Company Name: Syarikat Kretam Mill Sdn Bhd

Certifying Unit: Silimpopon Palm Oil Mill



•		·	ources, biodiversity and e	oogstein services	
Indicator		nary of Assessment			Compliance
	SPOM established SOP Scheduled Wastes Handling Doc. No: SPOM-QSP-06/SOP-03 rev 1 effective date 15/06/2018 to ensure scheduled waste are managed properly based on the procedure for environment protection including disposal through DOE authorised contractors.				е
	1	M monitor scheduled vore than 180 day.	wastes the quantities do not	exceed 20mt or kep	ot
4.5.3.4	SPON	/I adopt KHB group So	OP for Waste Disposal dated	l 04/05/2018.	Yes
	agree		ensure waste disposal are tre instruction is for environn sal activities.		
	progra	amme applied which	ners will be managed acc labeled before stored; ar E authorised contractor.		
	SPON conta		g inventory and reused recor	ds of empty chemica	al
4.5.4.1	polluti gas (SPOM established Pollution Management Plan dated 03/09/2019 section polluting activities table describe polluting activities is focusing on greenhouse gas (GHG) emissions, particulate, soot emissions, scheduled wastes, solid wastes and effluent. Example:			
	Waste	ewater Treatment			
	Type	of GHG: Methane			
4.5.4.2	1	M established Action P gement plan.	lan to reduce the pollution de	escribe in the pollutio	n Yes
	Exam	ple:			
	No	Planning	Objective	Targets	
	1	Flue Gas emission control system	Reduce stack emissions	20% opacity	
	2	Biogas Plant	Captured methane gas from POME	Reduce GHG Emission	
4.5.4.3	SPOM applies the traditional ponding system with polishing plant to treat POME prior to discharge for land irrigation at Silimpopon 1 state.				at Yes
	Month				
	Latest Certificate of Analysis dated 30/09/2019 with results comply with DOE discharge limits for BOD below 20mg/l.				E
4.5.5.1	а	SPOM established wa	iter management plan dated	01/08/2019.	Yes
		Stated in the water ma	anagement plan source of wa	ater:	
		Source: Water Catchr	nent pond and rain water		
		Usage: Mill operations	s and housing		

Company Name: Syarikat Kretam Mill Sdn Bhd

Certifying Unit: Silimpopon Palm Oil Mill



Principle 5: Environment, natural resources, biodiversity and ecosystem services						
Indicator	Sum	ummary of Assessment				
	b	SPOM established monitoring plan of outgoing treated wastewater discharge for filed irrigation at Silimpopon 1 estate according to the DOE discharge scheduled requirements.	Yes			
		The discharge POME is tested monthly to ensure compliance to the requirements.				
	С	SPOM established Water Management Plan: Mechanism to Optimize Water and Nutrient usage to reduce wastage.	Yes			
		Example:				
		 Cooling water form steam turbine recycle back to clean water tank at water treatment plan (WTP). 				
		Water from vacuum dryer recycle back to hot water tank for other usage inside the mill.				
		Install rain gutter I to collect rainwater				
		The water used for FFB processing is monitor daily and recorded in the daily production report. Records of monitoring of piping system for mill and housing compound review that include check piping system on leakage.				
4.5.5.2	to d	DM treat POME using traditional ponding system with polishing plant prior lischarge for land irrigation at Silimpopon 1 estate according to DOE roved discharge permit.	Yes			

Principle 6	Principle 6: Best Practices			
Indicator	Summary of Assessment	Compliance		
4.6.1.1	SPOM established master list of y Standard Operating Procedure.	Yes		
	Examples of list SOP;			
	Sterilizing FFB in sterilizer document no SPOM-QSP-03/SOP-05			
	Press station document no SPOM-QSP-03/SOP-10			
	3. Oil clarification station document no SPOM-QSP-03/SOP-11			
	Training on SOP conducted as follow;			
	Sterilizer station conducted on 12/04/2019			
	2. Press station conducted on 14/08/2019			
	3. Oil clarification station conducted on 20/08/2019			
4.6.1.2	SPOM implement best practices for mill operations.	Yes		
	SPOM established stack emission monitoring with monitoring test conducted on 09/05/2019.			
	Sighted dust and smoke emission monitoring with results below the permitted limit stipulated in the Environmental Quality (Clean Air) Regulation 1978.			

Company Name: Syarikat Kretam Mill Sdn Bhd

Certifying Unit: Silimpopon Palm Oil Mill

Client Number: 92-047
Audit Type: ASA 1



	6: Best Practices		
Indicator	Summary of Assessment	Compliance	
	SPOM conducts monthly wastewater quality tests in accordance to DOE scheduled of discharge requirements. The results of BOD is below the permissible limit of >20 mg/l.		
4.6.2.1	SPOM established Long Term Plan and Financial Projection 2018 – 2024.	Yes	
	The financial projection include:		
	 FFB processed, OER, KER, CPO production, PK production, CPO price and PK price. 		
	2. Sales of CPO and PK		
	Operating cost includes purchase of FFB, mill processing costs, mill overhead costs and depreciation.		
	 Selling expenses includes CPO sales tax and transport/delivery costs. 		
	Sighted in the environment CIP budget allocation for ESP implementation.		
4.6.3.1	SPOM established agreement for supply of FFB supplies between 3 rd party supplier dated 04/01/2019 and duly signed by both parties.	Yes	
	The payments term and price per ton is stated in the agreement.		
4.6.3.2	SPOM established contract agreement for supply of FFB with terms and conditions duly agreed and signed by both parties.	Yes	
	Payment made to FFB supplier is timely according to the terms and conditions stated in the contract.		
	Example;		
	Payment made on 12/09/2019.		
4.6.4.1	SPOM established engage external transporter for delivery of CPO and PK.	Yes	
	The contract agreement with a statement fulfill the requirement of RSPO, MSPO, ISCC or other certification system of the company.		
	SPOM conducted training to contractor workers dated 23/09/2019 on MSPO principle, company policies, SOPs and safety briefing.		
4.6.4.2	The contract agreement for transportation of CPO and PK are duly agreed Yes and singed by both parties.		
4.6.4.3	The contract agreement with a statement subject to inspection by our inspection team or other parties appointed by company if deemed necessary.	Yes	

4.4. Status of Non-Conformities Previously Identified

The stage 1 audit findings of this system have been reviewed, in particular to assure appropriate corrections and corrective actions have been implemented to address the identified audit findings.
The last audit results of this system have been reviewed, in particular to assure appropriate corrections and corrective actions have implemented to address any nonconformity identified.

Company Name: Syarikat Kretam Mill Sdn Bhd

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The last audit results of this system have been reviewed, in particular to assure appropriate corrections and corrective actions have not been implemented effectively. The non-conformity will be re-raised.	
Not applicable. No non-conformity raised in previous audit.	

Note 1: If a minor non-conformity raised in last audit, is not closed out, then this finding will be re-raised to a Major non-conformity.

Note 2: All minor NCs raise in last audit are required to capture in this report together with the closing of the non-compliance.

4.5. Detail of Audit Findings Identified During last Audit

AUDIT OUTCOME			
During last Audit	1	MAJOR Non-Conformities	
	1	MINOR Non-Conformities	

	Non Conformity	Number 01		
Indicator and	Indicator: 4.4.5.11			
Description:	In cases where on-site living quarters a have basic amenities and facilities.	are provided, th	ese quarters shall be habitable and	
Location:	Silimpopon Palm Oil Mill			
Description of F	Finding / Objective Evidence:			
nearby housing o	n on housing compound, it was found to compound. There is possibility of health risusing compound.			
Classification		☐ Minor		
Raise by: She	eron Pui Ling Wui	Date Raise:	18/10/2018	
Deadline for implementation 18/12/2018				
Root Cause And	alysis (<i>by company</i>):			
1. The rainfall	I on previous days is not sufficient to ens	ure smooth flow	ving of water.	
2. Both end o	f the drain is higher than middle causing	water stagnant	•	
Correction (by	company):			
A channel is buil larvae.	t at the middle of drain to discharge the s	stagnant water t	that causing breeding of mosquito	
Corrective / Pre	eventive Action (<i>by company</i>)			
 A checklist is established to study the condition of monsoon drain at housing area. Any possible stagnant water at monsoon drain that will cause mosquitoes breeding shall be modified. 				
2. All workers & dependents will be brief with awareness campaign from time to time.				
3. Spring cleaning will be done quarterly.				
4. Internal clir	4. Internal clinic will do housing inspection monthly.			

Review of Correction & Corrective / Preventive Action

Company Name: Syarikat Kretam Mill Sdn Bhd

Certifying Unit: Silimpopon Palm Oil Mill

92-047 Client Number: Audit Type: ASA 1



Non Conformity Number 01

Sighted housing drain monitoring planning inspection form. Drain monitoring has been conducted at Block A, B, C and D from 4th week of October onwards.

Weekly housing drain monitoring dated 14/11/2018 which include monitoring for:

- 1. Present of stagnant water.
- 2. Present of Algae.
- 3. Present of Larvae.

Awareness training on Breeding ground of Aedes at housing compound is conducted for residents dated 21/11/2018 and mill workers dated 13/11/2018.

Based on document review it is sufficient to close the major non-conformity. The effectiveness will be review

in the next audit.	ent review, it is sufficient to close the	- major non-comonn	ty. The effectiveness will be review	
Closed: ⊠ Yes □ No		Site verification :	Site verification : Yes No	
Name of Audito	r:	Date of Closure:		
Sheron Pui Ling	Wui			
Review of Imple	ementation			
Observation at w	orker quarters, drains are well main	tained		
Name of Audito	r:	Date of Review:		
Khairul Anwar Bi	n Ismail	16/10/2019		
	Non Conform	nity Number 02		
Indicator and	Indicator: 4.5.3.2			
Description:	A waste management plan shall be developed and implemented, to avoid or reduce pollution. The waste management plan should include measures for:			
1. Identifying and monito		ng sources of waste and pollution		
	 Improving the efficiency and recycling potential of mill by-products by converting them into value-added by-products. 			
Location:	on: Silimpopon Palm Oil Mill			
Description of F	Finding / Objective Evidence:			
store contain oil	Oil Mill has established oil traps. Heat the last compartment. Records of nent shall consider a mechanism to	monitoring shows th	at the oil trap were cleaned once a	
Classification				
Raise by: Zul	Hairi Bin Abu Hassan	Date Raise:	18/10/2018	
Deadline for implementation				
Root Cause Ana	alysis (<i>by company</i>):			
1. Low rainfall o	on previous days causing extra low v	water level in the oil t	rap.	
2. Before audit	period, there is cleaning activity that	t causing flushing of	water oil mixture into the last	

compartment of oil traps.

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Non Conformity Number 02				
Correction (by company):				
1. Oil is	. Oil is collected and put into sludge oil storage.			
2. Oil tra	aps will be check weekly for two months to	ensure functionality of the oil trap.		
Correctiv	ve / Preventive Action (<i>by company</i>)			
The design of oil trap will be reviewed again to ensure no overflow of oil into the last compartment of oil trap.				
2. The	oil trap will be check monthly to ensure fund	ctionality of oil trap.		
Review	of Correction & Corrective / Preventive A	ction		
sediment		m include detail of oil trap condition such as trapped oil, d drains. Further inspection is added on remark column. any spillages.		
Implementation and site verification will be conducted in next surveillance audit.				
Closed: ⊠ Yes □ No		Site verification : Yes No		
Name of Auditor		Date of Closure:		
Zul Hairi Bin Abu Hassan		Next surveillance audit.		
Review of Implementation				
Observat	ion of oil traps at scheduled waste store, w	orkshop and skid tank are in good condition.		
Name of Lead Auditor:		Date of Review:		
Zul Hairi Bin Abu Hassan		16/10/2019		

4.6. Detail of Audit Findings Identified During This Audit

This section gives an overview of the non-conformities raised during this audit.

AUDIT OUTCOME		
During this audit,	0	MAJOR Non-Conformities
	0	MINOR Non-Conformities

No.	Indicator	Location	Opportunity for Improvement
1.	4.1.2.1	Sustainability	SPOM may consider improve identifying strong and week point in the internal audit.
2.	4.1.2.3	Sustainability	SPOM could consider improve the internal audit report presented in management review
3	4.4.4.2 (g)	Mill Operation	SPOM may consider improve the frequency of Safety and Health Committee meeting programme.
4.	4.4.5.8	Admin	SPOM may consider improve monitoring of rest day.
5.	4.5.1.2	Mill Operation	SPOM could consider improve on aspects and impacts identified in the EMP

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No.	Indicator	Location	Opportunity for Improvement
1.	4.1.2.1	Sustainability	SPOM may consider improve identifying strong and week point in the internal audit.
2.	4.1.2.3	Sustainability	SPOM could consider improve the internal audit report presented in management review
3	4.4.4.2 (g)	Mill Operation	SPOM may consider improve the frequency of Safety and Health Committee meeting programme.
4.	4.4.5.8	Admin	SPOM may consider improve monitoring of rest day.
6.	4.5.1.6	Mill Operation	SPOM could consider improve of participants involved in environmental meeting
7.	4.5.3.1	Mill Operation	SPOM may consider improve waste identification in waste management plan.
8.	4.5.3.3	Boiler area	SPOM may consider improve the handling of boiler ash.
9.	4.5.5.1 (a)	Mill Operation	SPOM may consider improve assessment of water management plan.
10.	4.6.1.1	Workshop	SPOM could consider to improve electrical & mechanical master checklist.

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5. CONCLUSION

Kretam Holdings Bhd. has commissioned TUV NORD (Malaysia) Sdn Bhd to conduct annual surveillance 1 audit for its mill according to MSPO 2530-4:2013 Part 4 General principles for palm oil mills.

There is no Major NC and no Minor NC raise in tis audit

From the review of the standard operating procedures, relevant forms, work flow charts established and implemented; the subsequent background investigation and interviews conducted during this surveillance audit have provided TUV NORD Malaysia with sufficient evidence on the fulfilment of the applied standard Principles & Criteria.

In conclusion the certified unit has been established, implemented and continued to improve in managing the mill are in line with the Principles & Criteria of the applied standards of MS 2530-4:2013. Part 4.

As a result of this audit, the audit team confirms that:

Certified CPO January to September 2019:	29, 167.54	mt
Projected CPO October to December 2019	9,986.58	mt
Certified PK January to September 2019:	6,942.23	mt
Projected PK Oct to Dec 2019	2,284.78	mt
,	_,	

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6. RECOMMENDATION

The audit team conducted a process-based audit focussing on significant aspects/risks and objectives required by the standard(s). The audit methods used were interviews, observations, sampling of activities and review of documentation and records.

The structure of the audit was in accordance with the audit plan included in to this summary report.

The audit team concludes that the organisation has established and maintained its management system in line with the requirements of the standard(s) and demonstrated the ability of the system to achieve requirements for products and/or services within the scope and the organisation's policy and objectives.

Therefore the audit team recommends that, based on the results of this audit and the system's demonstrated state of development and maturity that this management system certification be

	Recommended for Certification
X	Recommended for Continuity of Certification
	Recommended for Suspension of Certification

Puchong, 06/01/2020

Zul Hairi Bin Abu Hassan TUV NORD (Malaysia) Sdn Bhd

Audit Team Leader

Puchong, 06/01/2020

Nur Amanina Zahir

TUV NORD (Malaysia) Sdn Bhd

Certifier / Approver

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7. LIST OF INTERVIEWEES

Table 7-1: List of Interviewed Persons and Stakeholders

No.	Name	Organisation / Function
1.	Ulis	Rhylston Park Sdn Bhd
2.	Tan Kee Siong	Aneka Kerjaya Sdn Bhd

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Distribution / Confidentiality / Rights of ownership / Limitations / Responsibilities / Audit Objectives

This report is sent to the certification body or bodies, the members of the audit team and the audit representative of the organisation. All documents (such as this report) regarding the certification procedure are treated confidentially by the audit team and the certification body. This audit report remains the property of the certification body.

An audit is a procedure based on the principle of random sampling and cannot cover each detail of the management system. Therefore nonconformities of weaknesses may still exist which were not expressly mentioned by the auditors in the final meeting or in the audit report.

The responsibility for continuous effective operation of the management system always rests solely with the audited and certified organisation.

Salvo clause:

The audit report will be left to the organisation at the end of the audit - subject to approval by the certification body. The independent release process may cause modifications or additions. In these cases a modified revision will be sent to the audited organisation.

The objective (goal) of the audit is to establish compliance of the management system of the aforementioned organization with the requirements of the aforementioned standard in order to achieve or maintain certification through an independent and accredited certification body. Identification of possibilities to improve the management system can also be a component of the audit and is considered simply to be an enhancement; it does not constitute consultancy or advice with regard to the management system.

Annex / Enclosures	
Annex / corresponding audit documentation	□ P&C Audit Report / Checklist(s)□ Audit Plan□ Additional annexes, number